

Optimisation of compact laser-driven accelerator x-ray sources for industrial imaging applications

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Science & Technology
Facilities Council

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Industrial engagement



HM Government



**Building our
Industrial Strategy**

Green Paper
January 2017

CATAPULT
High Value Manufacturing

mtc
Manufacturing
Technology Centre

**NATIONAL
COMPOSITES
CENTRE**

WWMG
THE UNIVERSITY OF WARWICK

UNIVERSITY OF
Southampton
μ-VIS | www.muvis.org

Henry Moseley
X-Ray Imaging Facility



Rolls-Royce



Key properties for industrial x-ray beams

1. Penetration

- Hard x-rays 10 – 1000 keV

2. Resolution

- Operating at the limits of x-ray source size & detector

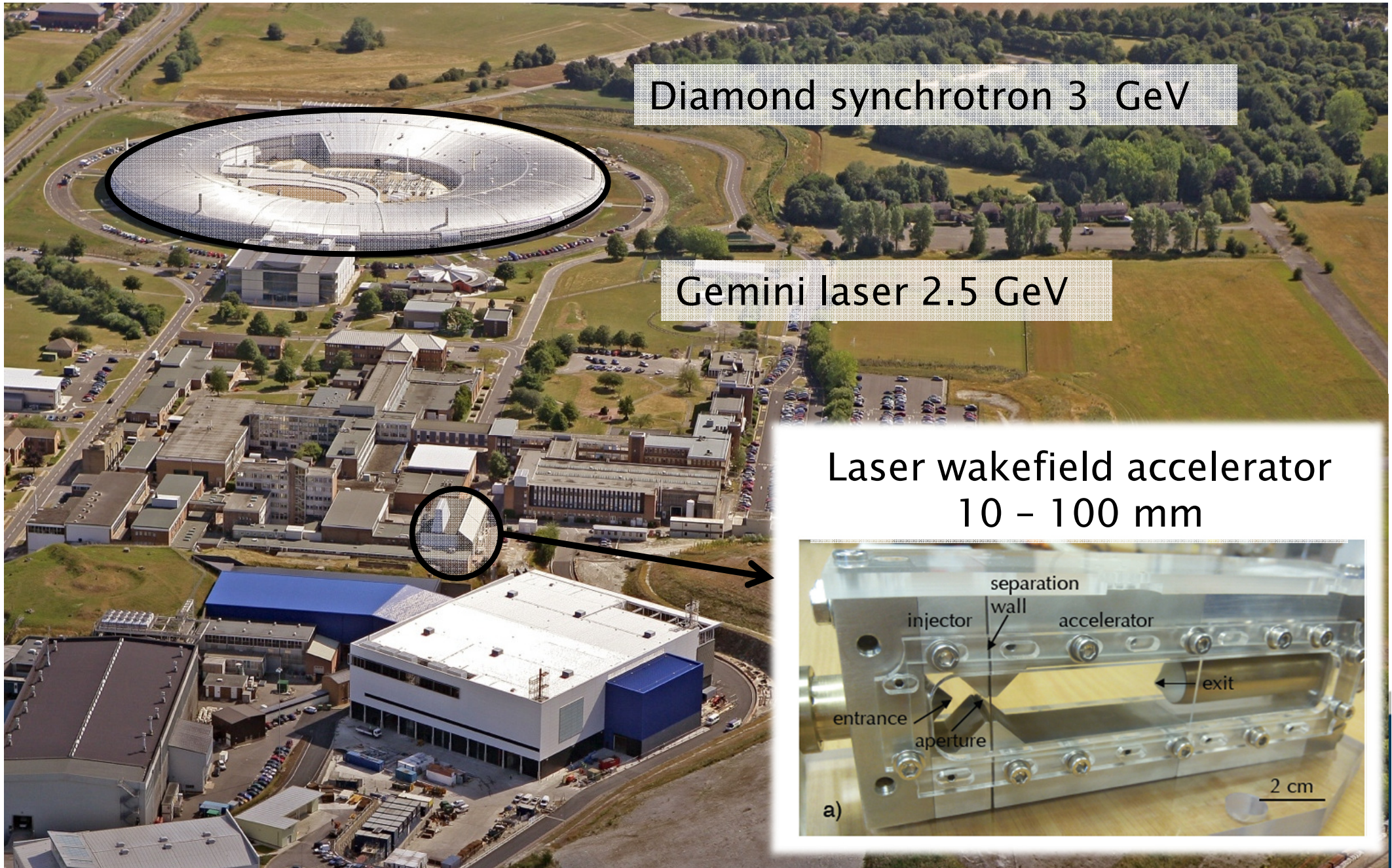
3. Acquisition speed

- Acceptable time for 4-D scanning

4. Phase contrast

- Enhances visibility between materials of similar density

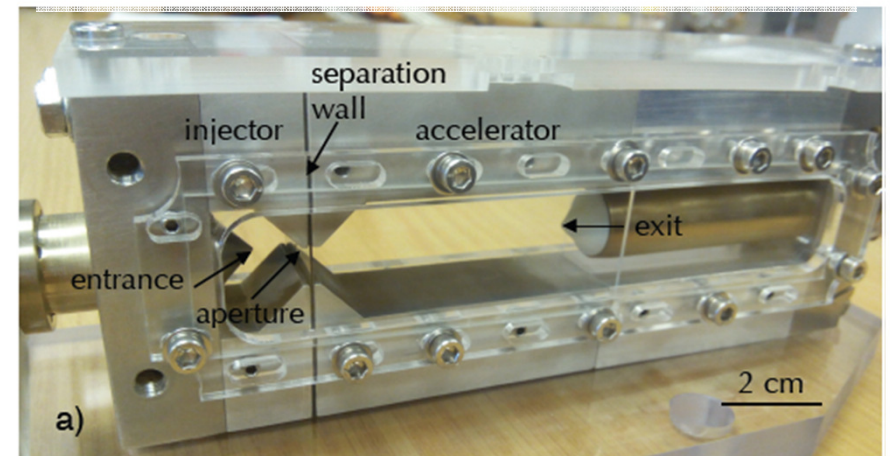
Compact bright laser x-ray sources bring synchrotron capability to the lab



Diamond synchrotron 3 GeV

Gemini laser 2.5 GeV

Laser wakefield accelerator
10 - 100 mm



Many laser systems are now running with *Petawatt-class* parameters



Gemini Laser
Ti:Sapphire
45fs, 300TW x 2

2007 UK Gemini laser facility

- Ti:Sapphire → 30 fs
- ~10 J for 0.2 – 0.3 PW, 1 pulse / 20 sec
- Few systems, built by national facilities

Danson, “Petawatt class lasers worldwide”
High Power Laser Science and Engineering, 3.
doi:10.1017/hpl.2014.52

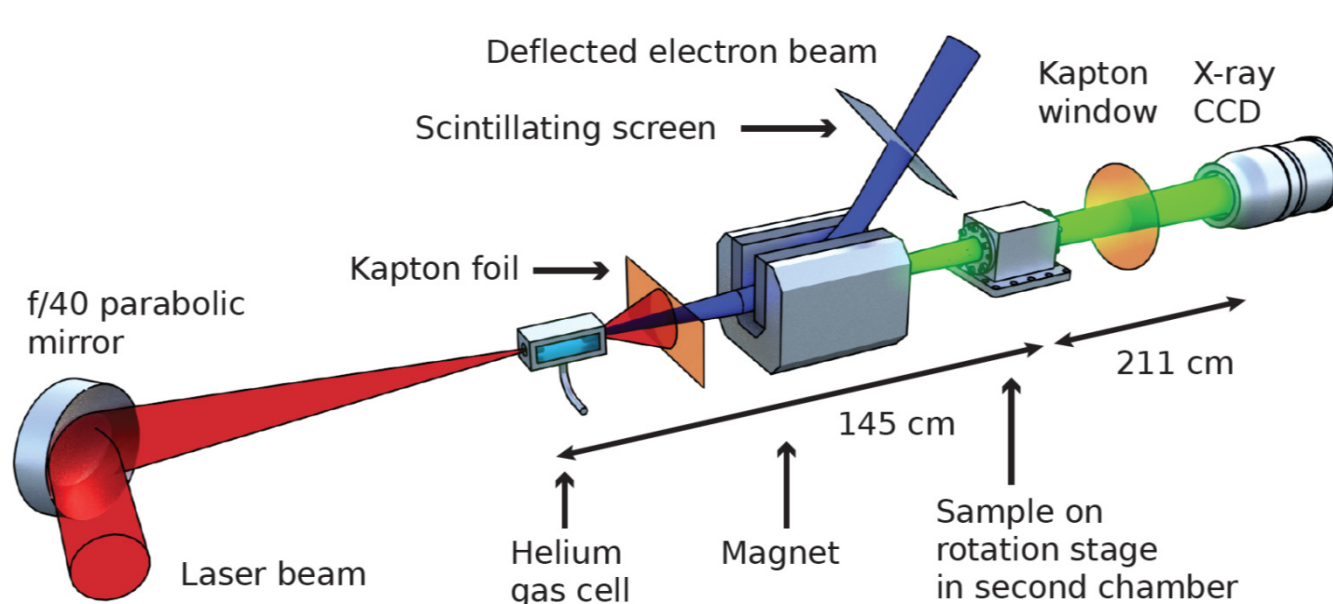
2018 Many lasers worldwide

- 10 – 50J, 0.1 – 1 PW
- 1- 10 Hz repetition rate
- Commercialised → reliable, robust, compact

Future developments

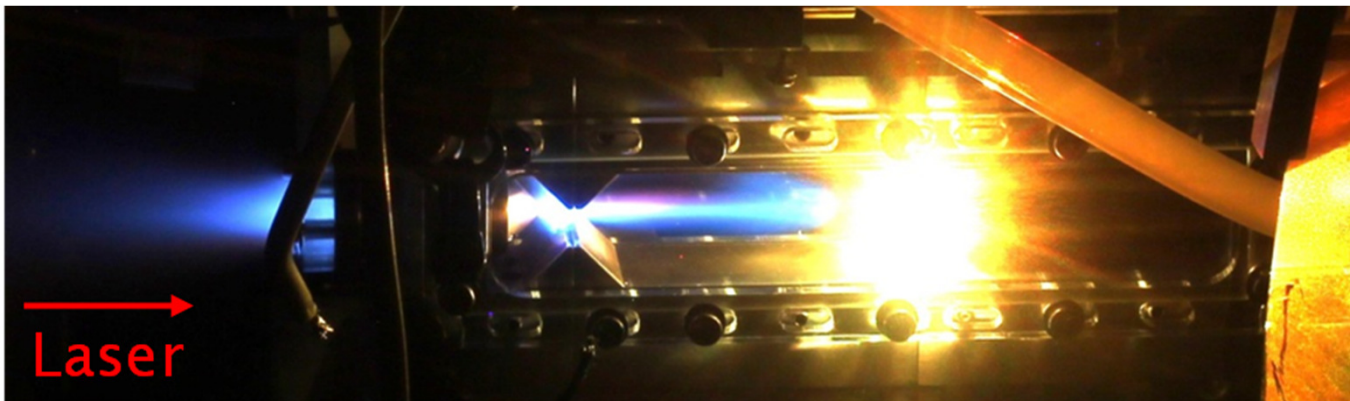
- 10 Hz PW secondary source facilities, e.g. ELI-Beamlines
- PW at 100 Hz – multi kHz rep-rates
- 10 – 100 PW power lasers

Compact laser-driven electron accelerator



Gemini 14J, 40fs, 350TW

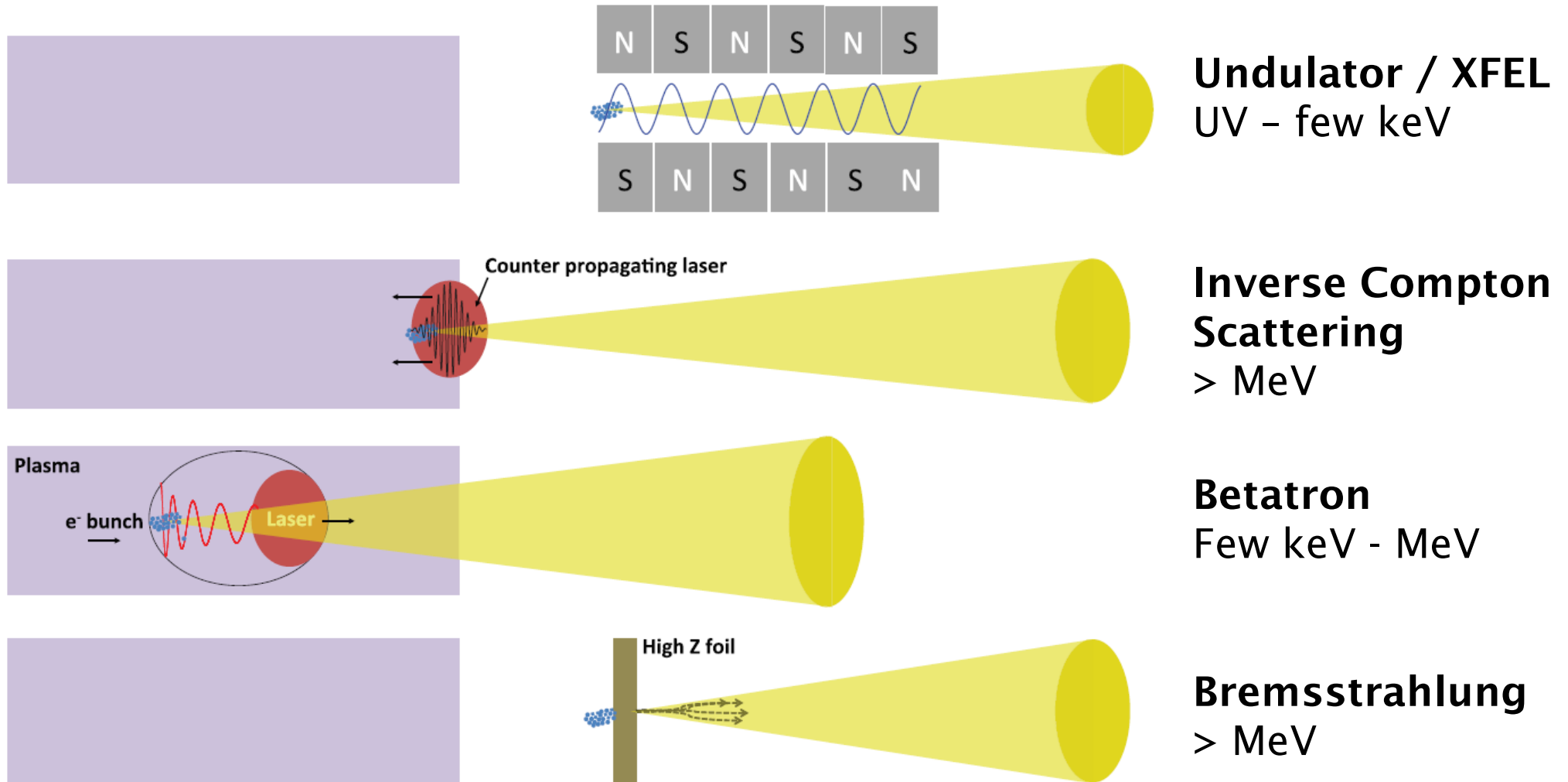
- Loose focus parabola for 20 μ m spot
- Propagates through few cm gas target
- Intensity $\sim 10^{19}$ Wcm $^{-2}$



Field strength up to 100 GV/m behind the laser pulse

Kneip, "A plasma wiggler beamline for 100 TW to 10 PW lasers" *High Energy Density Physics*, 8, 133 (2012)

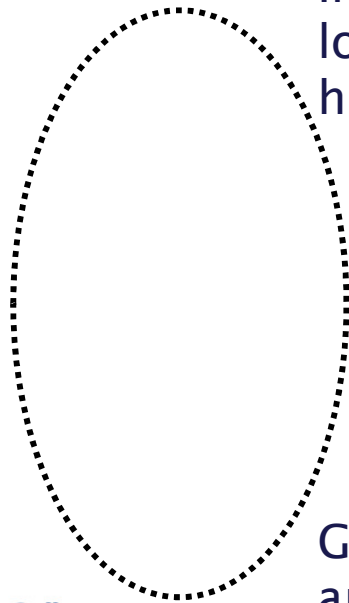
Relativistic electron beams can be converted to bright x-ray sources



Albert, "Applications of laser wakefield accelerator-based light sources" *Plasma Phys. Control. Fusion* 58, 103001 (2016)

Gemini produces stable beams with high energy (2 GeV) and high charge ($\sim 0.5\text{nC}$)

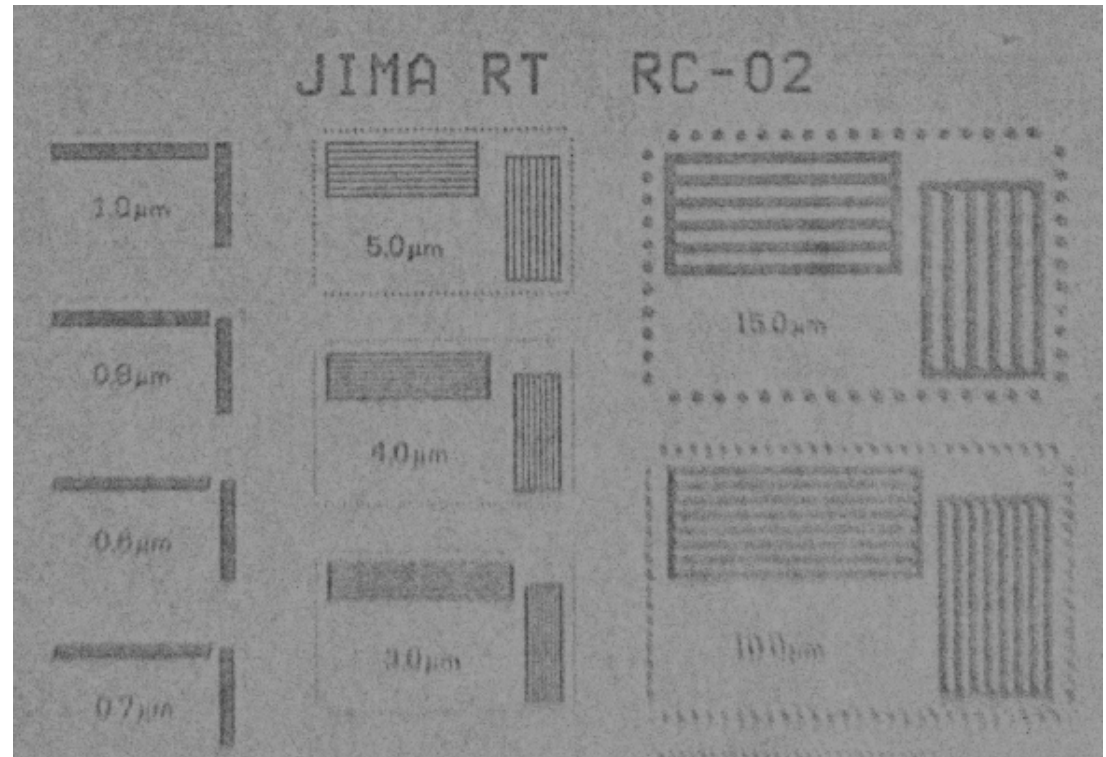
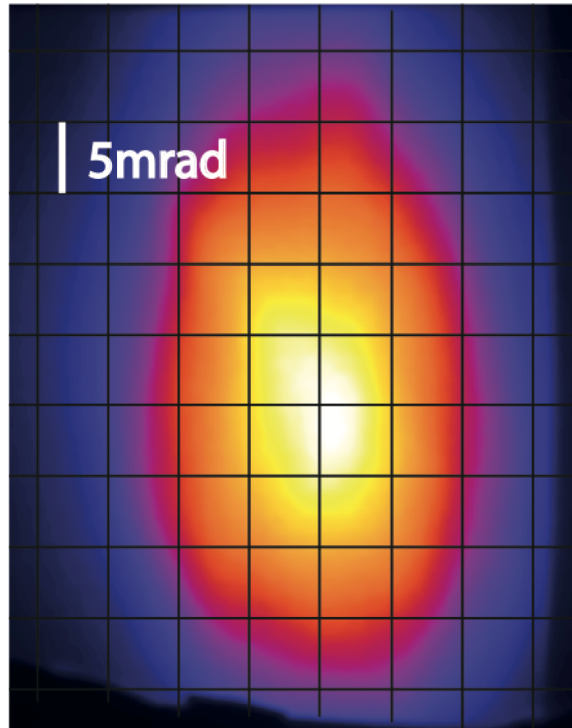
Redacted image shows electrons energies and betatron x-ray beams measured as the gas cell length is increased from 3 mm to 40 mm.



Injection of second bunch – lower energy ($< 800\text{ MeV}$) but high charge

Good regime for betatron and bremsstrahlung conversion

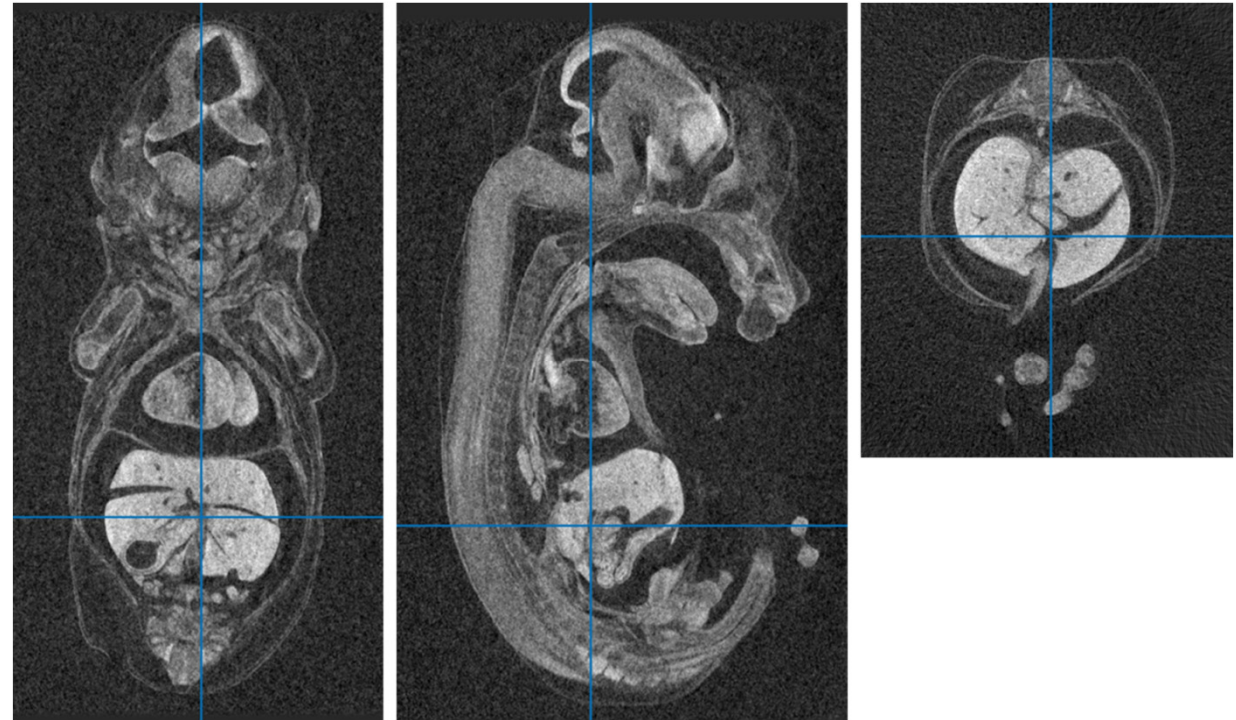
High brightness 23 keV laser-betatron source with micron source size



- $>10^9$ photons per 5J laser pulse
- Synchrotron energy distribution
- Critical energy $E_{\text{crit}} = 23$ keV
- 10 mrad FWHM divergence
- Inferred source size $< 1 \mu\text{m}$

JIMA resolution grid imaged with laser-betatron at $M = 10$ (detector limited resolution)

High resolution μ CT shown with biological samples



Single shot acquisition allows in vivo imaging and rapid data collection for phenotyping

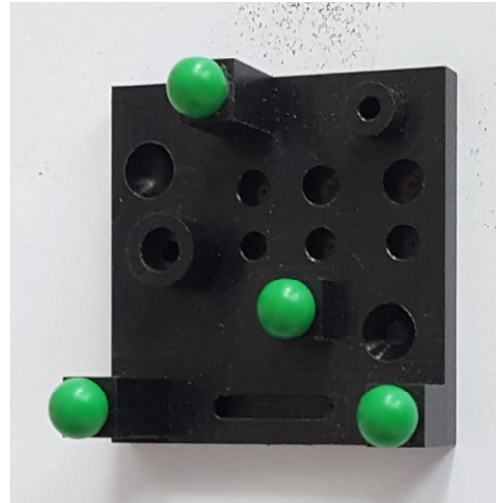
Cole, "High resolution μ CT of a mouse embryo using a compact laser-driven x-ray betatron source"
PNAS 10.1073/pnas.1802314115 (2018)

High resolution metrology required to define manufacturing standards

Dimensional XCT

- Metrology of plastic and aluminium test objects from WMG
- Should be able to reach sub- μm resolution with improved detectors

Single shot betatron imaging of low Z samples



Redacted images show x-rays of these samples obtained using the betatron source

New battery technologies need advanced inspection methods

Faraday Challenge

- Large UK investment (£246M)
- New electrode materials
- Better understanding of degradation



Redacted image shows x-ray of this sample obtained using the betatron source



Laser-betatron imaging of battery

Huge demand for composite materials needs increase in production efficiency

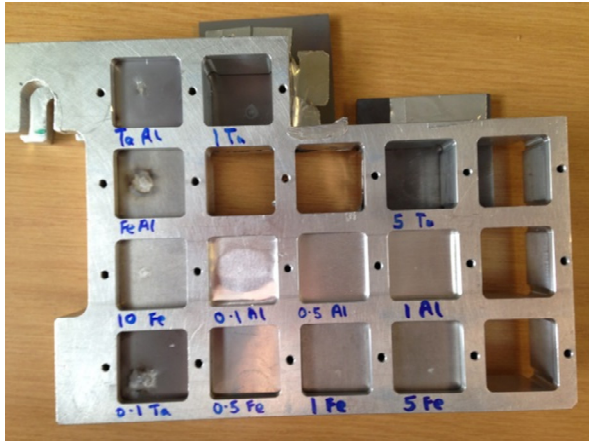
In-process characterisation

- Define defect tolerances
- Reduce scrap rate

*Redacted images show x-rays of
composite samples obtained
using the betatron source*

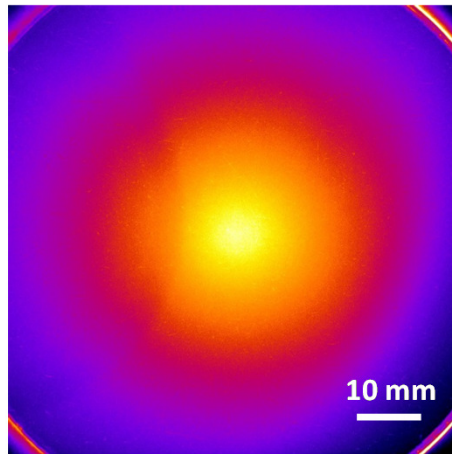
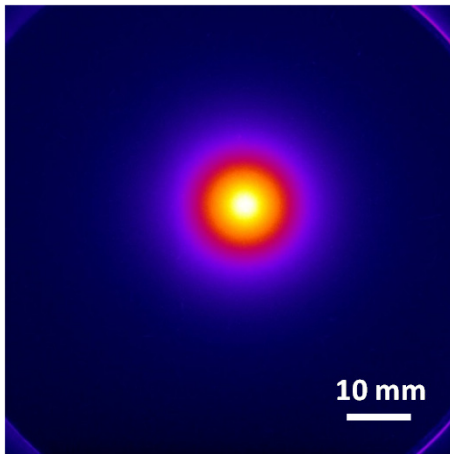
- Better resolution ($\sim\mu\text{m}$) and faster scans
- Distinguish low Z materials through phase enhancement

Bremsstrahlung divergence and energy controlled by choice of convertor



Range of convertors
100 μ m Al to
5000 μ m Ta

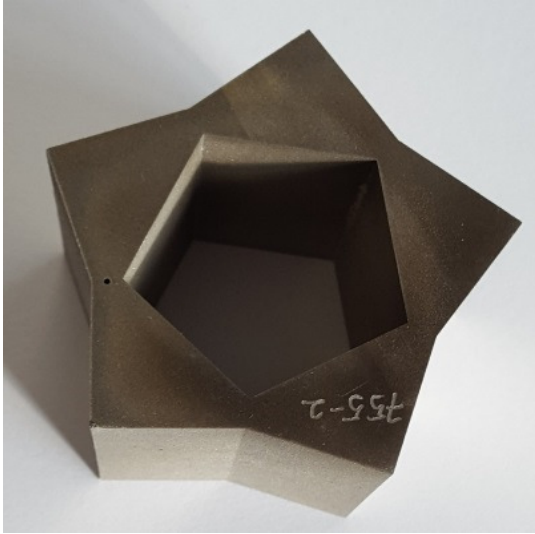
Redacted image shows x-ray of resolution target obtained using the bremsstrahlung source



X-ray beam detected on LYSO
100's MeV e⁻ → multi-MeV x-rays

- 5 mm thick Ta resolution target
- Compare with industrial LINAC
~ mm resolution

Bremsstrahlung imaging of high density nickel AM test object



Redacted images show x-rays of this sample obtained using the bremsstrahlung source

Nickel AM test object

- Preliminary angle scan
- ~50% transmission
- Resolution limited by hard x-ray detectors

Bremsstrahlung imaging of titanium alloy fanblade



*Redacted image shows
x-ray of this sample
obtained using the
bremsstrahlung source*

Ti-alloy fanblade

- Internal honeycomb structure
- ~250 μm wall thickness resolved
- Structure seen with good contrast



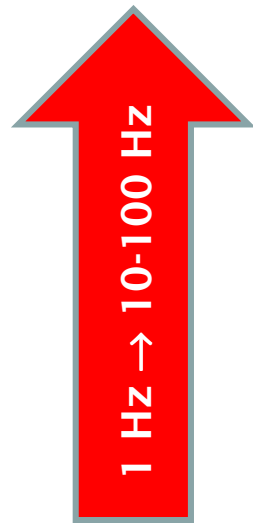
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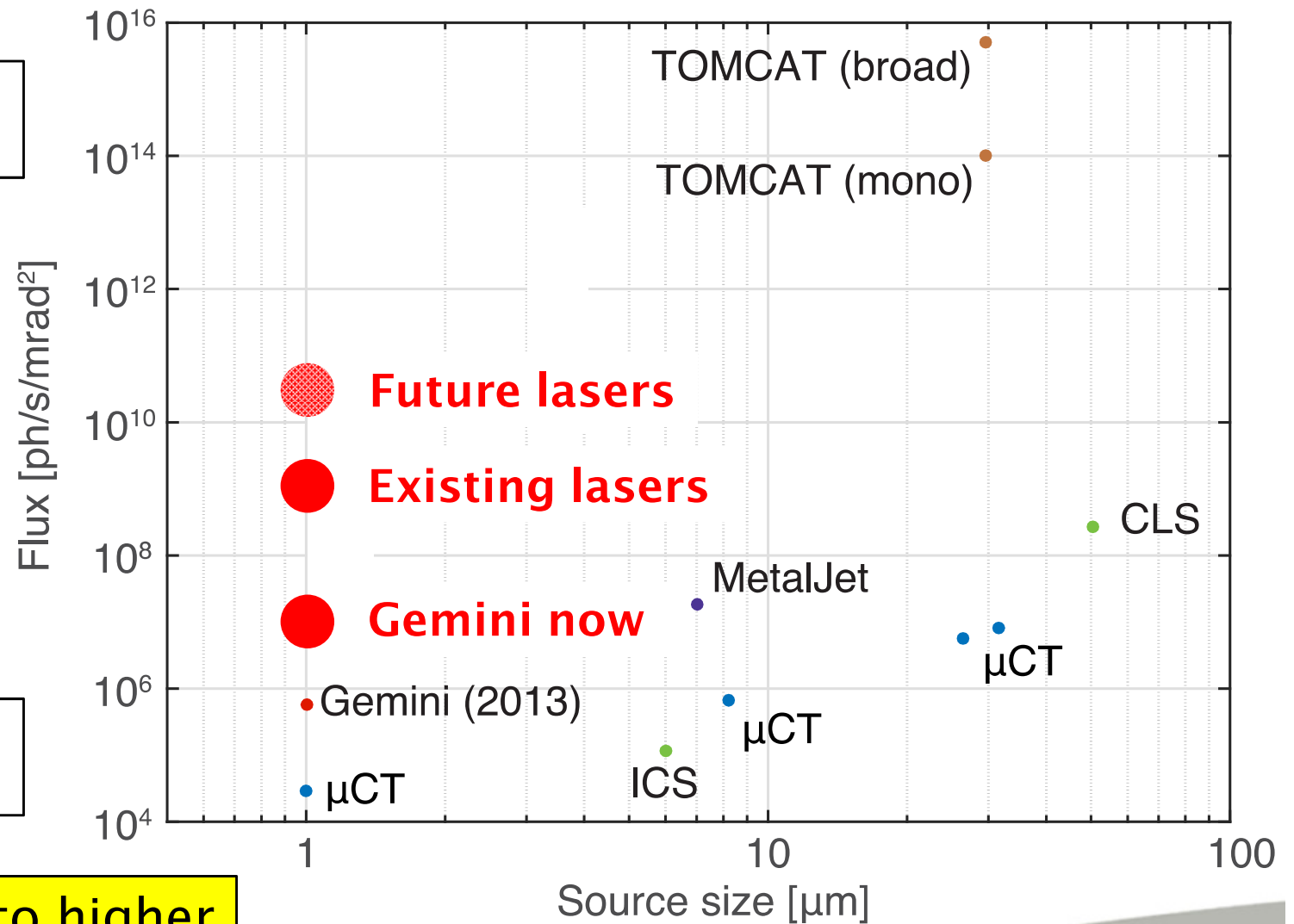
Image acquisition is currently limited by laser repetition rate

- Diode pumping
- >10 Hz PW lasers



- Gemini 1 shot/ 20 sec
- Bella (LBNL) 1 Hz

Betatron can scale to higher photon flux without an increase in source size



Conclusion

High power lasers generate extreme brightness x-rays

- Synchrotron-style performance with a lab-based source
- Increase to 10 Hz possible with existing lasers

Attractive properties for industrial imaging

- High penetration at high resolution
- High frame rate for in-process quality control

Proof of principle demonstrations

- Metrology test objects
- Battery materials
- Composites

