

UK Workshop on Data Metrology and Standards

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The National Physical Laboratory and partners at the University of Huddersfield and University of Cambridge commissioned this report.

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EXECUTIVE SUMMARY

Data is a growing part of everyday life, and a key driver for the prosperity and security of the UK. Huge growth in the number of web enabled devices is driving a digital revolution, through the development of systems exploiting the Internet of Things (IoT), cloud computing and industrial automation (4th industrial revolution). Large increases in economic output are forecast with the adoption of these technologies, due to associated growth in productivity, the emergence of new markets, and product and service innovation. In the world of metrology, measurements are moving to be on-line, always on and always calibrated.

For both consumers and industry there are clear risks in terms of data privacy and security in the cloud; a balance is required between increasing the value of information through interconnecting systems and processes, and a need to protect privacy and intellectual property. The value of data is also dependent on quality and the appropriate use of information derived from online systems. To understand the *trustworthiness of information* to make business critical, or safety critical decisions, is to understand the *accuracy and precision of data*, the provenance of data, and the propagation of uncertainty through data processing algorithms and data curation processes (data drift).

For more than a century, the National Physical Laboratory (NPL) has developed and maintained the nation's primary measurement standards. Good measurement improves productivity and quality; the ability to **quantify quality assurance** in services and products underpins consumer confidence and trade and is vital to innovation. The development of an effective data infrastructure is necessary to support innovation and increase productivity and growth across the UK. These are key elements within the pillars of the UK Government's <u>Industrial Strategy</u> green paper. In response to this challenge, NPL is expanding its core mission from physical, chemical and biological metrology, and establishing a *data research initiative* dedicated to supporting industry in the rapidly accelerating reliance on data.

Under its remit as the UK's National Measurement Institute (NMI), NPL will create the measurement framework required for traceability in data systems. Quality assurance enables *confidence in the intelligent and effective use of data*, increasing the value of information and ensuring the legal standing of decisions made on data analytics. NPL's expertise in the rigour of analysis in physical measurement can be applied to digital systems to meet these goals, through the provision of data standards and verified data processing methodologies, generating unbroken chains of data flow with quantifiable uncertainties at each step.

As part of the kick-off for this initiative NPL, along with partner organisations the University of Cambridge and the University of Huddersfield, organised a UK Workshop on Data Metrology and Standards on 5 December 2016, engaging UK industrial users of data to identify data measurement challenges and explore research project ideas. The most pressing *industry challenges* identified during the workshop were:

- A. Decision making from multiple sources of information, how data quality can assure high quality information
- B. Quantification of data quality to assure high quality information and decision making
- C. Trustworthy real-time data and information quality indicators of Artificial Intelligence (AI) algorithm and the data it produces
- D. Standards for archival, metadata and searching of data
- E. Sensor technology standardisation of sensor metadata, storage of sensor datasets, encryption of data to individual sensors and validation and governance of data from sensor to analytics

- F. Reliable methods for combining data streams with different characteristics (data type, uncertainty, etc.)
- G. Methods for propagating uncertainties through data curation methods and data analytics
- H. Training of UK data scientists to meet current and future industry needs
- I. Management, use and learning from historical, legacy or available data
- J. Improved provenance of measurements, data and databases (and IoT)
- K. Ethics of data collection and use on a large scale
- L. Machine learning for data processing and analytics
- M. Certification of trusted algorithms

The aim of the new data initiative at NPL is to be a business focused partner, providing precompetitive and bespoke research, and developing standards with enduring value and use. NPL will continue to develop the ideas generated during the workshop, to connect and collaborate with new partners to ensure that quality assurance is embedded into digital systems to the benefit of all users of data.



Dr JT Janssen Director of Research, National Physical Laboratory (NPL)

TABLE OF CONTENTS

EXECUTIVE SUMMARY	3
LIST OF FIGURES	6
LIST OF TABLES	6
WORKSHOP DETAILS	7
Date	7
VENUE	7
FACILITATORS	7
WORKSHOP GOALS	8
Background	8
Аімѕ	8
METHODOLOGY	9
Scoping and Design	9
DATA GATHERING AND PLANNING	9
Workshop	9
INDUSTRY NEEDS AND CHALLENGES	11
IDENTIFICATION AND PRIORITISATION OF PROJECT IDEAS	13
SUMMARY DATA METROLOGY AND STANDARDS LANDSCAPE	17
ROADMAPS FOR PRIORITY PROJECTS	19
A. DEVELOP STANDARDS (AND OPTIMISATION MODELS) FOR DATA QUALITY (INCLUDING ACCURACY, CONFIDENCE	AND
FIDELITY)	20
B. DEVELOP DATA (AND METADATA) PROVENANCE STANDARDS AND REQUIREMENTS	21
C. NEXT GENERATION INTEGRATION ALGORITHMS AND METHODOLOGIES FOR MULTIPLE DATA SOURCES	22
D. METHODS AND STATISTICS TO ESTIMATE THE UNCERTAINTY (AND DEVELOP APPLICATIONS) FOR SPATIAL-TEMPC	ORAL
Models	23
E. APPLYING HPC, BIG DATA AND COGNITIVE SYSTEMS IN SCIENCE AND ENGINEERING	24
F. Standards for Data Security	25
G. MACHINE AUGMENTED LEARNING AND KNOWLEDGE EXTRACTION FROM [SCIENTIFIC] DOCUMENTS	26
H. CURATION AND ANNOTATION OF VERY LARGE DATASETS	27
I. INTEGRATED OPTIMISATION OF SUPPLY CHAIN	28
J. DEVELOP TOOLS AND STANDARDS FOR SENSOR PRECISION AND CALIBRATION OVER INTERNET	
K. IMPROVE DATA QUALITY THROUGH ADVANCES IN MEASUREMENT AND SIMULATION	
L. DEVELOP RISK PREDICTION AND ANALYSIS MODELS USING MULTIPLE DATA SOURCES/TYPES	
M. NEXT-GENERATION ANALYTICS (DEVELOPING NEXT-GENERATION TOOLSETS FOR DATA ANALYTICS)	32
N. ETHICAL STANDARD(S) FOR TOTAL DATA LIFECYCLE (DEVELOP STANDARDS (INCLUDING ETHICS AND PRE-	
HARVEST/RECONNAISSANCE PROCESSES) AND HOMOGENOUS TOOLS/TECHNIQUES FOR DATA COLLECTION (AND USE	
LARGE SCALE))	33
O. DETERMINE NEW MODELS OF DATA STORAGE, ACCESS, AND DISTRIBUTION THAT CAN ALLOW NEW DISTRIBUTE	
ECONOMY IN MANUFACTURING TO THRIVE UNDER EXISTING RESTRICTIONS	
CONCLUSIONS	
APPENDIX	
UN-SHORTLISTED INDUSTRY NEEDS/CHALLENGES AND PROJECTS	
WORKSHOP FEEDBACK	
WORKSHOP PARTICIPANTS	39

LIST OF FIGURES

Figure 1 - Opportunity-feasibility chart showing shortlist projects (and the priorities selected during the workshop (shown with red borders))
Figure 2 - Crosscutting linkages between NPL (and partner) capabilities and priority projects17
Figure 3 - Summary of workshop output of priority industry needs and challenges, proposed projects and crosscutting technologies and capabilities
Figure 4 - Workshop participants' feedback

LIST OF TABLES

Table 1 - Priority industry needs and challenges	11
Table 2 - Opportunity and Feasibility factors used to assess the different project ideas	13
Table 3 - Shortlisted projects	14
Table 4 - Industry needs and challenges not voted for by workshop participants	36
Table 5 - Proposed projects that did not make the shortlist	37
Table 6 - List of workshop delegates and their respective organisations	39
Table 7 - Participant groupings for exploring the fifteen priority projects	41
Table 8 - Workshop facilitators	42
Table 9 - Workshop steering group	42

WORKSHOP DETAILS

DATE

Monday 5 December 2016, 9.00am - 5.00pm

VENUE

The Hauser Forum 3 Charles Babbage Road Cambridge CB3 0GT

FACILITATORS

Dr Imoh Ilevbare, Dr Nicky Athanassopoulou, Dr Michèle Routely and Mr Rob Munro IfM Education and Consultancy Services Ltd. Institute for Manufacturing 17 Charles Babbage Road Cambridge CB3 0FS.

A list of delegates is provided in the Appendix.

WORKSHOP GOALS

BACKGROUND

The National Physical Laboratory (NPL) is the UK's National Measurement Institute (NMI). It develops, maintains and applies the nation's measurement standards and solutions. These standards and solutions provide the measurement capability that underpins the UK's prosperity and quality of life.

NPL is establishing a data research initiative dedicated to supporting industry in its rapidly growing reliance on data and the digital economy. Under its remit as the UK's NMI, its activities will include creating the measurement framework required for traceability in data systems and providing data standards and verified data processing methodologies. These activities are required to deliver confidence in the intelligent and effective use of data, increase the value of data and ensure the legal standing of decisions make on big data analytics. Within this initiative, NPL will partner with industry in carrying out pre-competitive and bespoke research.

As part of the kick-off for the initiative, NPL (together with partners at the University of Cambridge and University of Huddersfield) organised a *UK Workshop on Data Metrology and Standards* on 5 December 2016 to engage UK industrial users of data in identifying data measurement challenges over the short-, medium- and long-term. Workshop delegates developed and explored research project ideas to address the challenges.

AIMS

The workshop's specific aims were to:

- A. Engage UK industrial users of data
- B. Capture present and future industry needs and challenges regarding the development and use of data analytics and data systems
- C. Identify, develop and prioritise project ideas to respond to the needs and challenges
- D. Scope and explore top priority projects in greater detail, identifying, for each one, development steps and expected milestones, resources requirements, enablers (e.g. funding mechanisms) and anticipated risks

The workshop process generally followed the Institute for Manufacturing's (University of Cambridge) S-Plan roadmapping process and framework, which allowed contribution, alignment and examination of multiple strategic perspectives by the workshop delegates. These perspectives covered: (1) Industry needs and challenges; (2) Project ideas; (3) Technologies and Capabilities. They extended over three time periods: the short-term (2017 to 2018), the medium-term (2019 to 2021), and the long-term (2022 and beyond).

The workshop had a total of 89 participants from 44 different organisations (including eight universities and NPL).

METHODOLOGY

The roadmapping methodology followed for the workshop consisted of three parts: scoping and design; data gathering and planning; and the workshop.

SCOPING AND DESIGN

During the scoping and design phase the following activities took place:

- Confirmation, based on input from the NPL steering group, the aims and scope of the workshop
- Discussion and design of the workshop process. The process was designed based on S-Plan framework developed by IfM over several years.^{1, 2, 3} The framework was configured to support the NPL objectives, in aligning research activities with industry needs and challenges, and support decision-making and action.
- Design and customisation of templates to be used during the workshop as well as for preworkshop (e.g. data gathering) activities;
- Agreement on the factors for comparing and prioritising project ideas
- Agreement on the detailed workshop agenda

DATA GATHERING AND PLANNING

During this phase, the following activities took place:

- Delegates from each participating organisation were sent a briefing document and a request to prepare their perspectives (on industry needs and challenges and project ideas) ahead of the workshop
- Consolidation of participant perspectives (e.g. to identify obvious overlapping perspectives across participants) to derive a more manageable number of issues for the workshop to focus on

WORKSHOP

The workshop brought together a total of 89 participants from 44 different organisations, and had the following agenda:

- Registration and coffee
- Welcome and overview of the new data metrology and standards partners: presentations by Peter Thompson (CEO, NPL), Paul Alexander (Chair of Cambridge Big Data Strategic Research Initiative, University of Cambridge, and Andrew Ball (Pro Vice-Chancellor for Research and Enterprise, University of Huddersfield)
- Introduction to workshop process by workshop facilitators

¹ <u>http://www3.eng.cam.ac.uk/research_db/publications/rp108</u>

² Phaal, R., Farrukh, C. J. P. and Probert, D. R. (2004), "Customizing Roadmapping", *Research Technology Management*, 47 (2), pp. 26-37

³ Phaal, R., Farrukh, C. J. P. and Probert, D. R. (2007), "Strategic Roadmapping; A workshop-based approach for identifying and exploring innovation issues and opportunities", *Engineering Management Journal*, 19(1), pp. 16-24

- Overview of NPL's three key science areas: presentation by Alistair Forbes (Data Metrology & Standards Science Area Leader, NPL)
- Data Management Initiatives at NIST: a presentation by Bob Hanisch (Director, Office of Data and Informatics, NIST)
- Presentations by each organisation of their perspectives on data metrology and standards needs and challenges, and their project ideas to address them
- Prioritisation of needs and challenges by all delegates
- Prioritisation of project ideas using a list of pre-determined factors by all delegates
- Funding project ideas: presentations by JT Janssen (Head of Science, NPL), and Jonathan Mitchener and Nigel Rix (Innovate UK)
- Exploration of priority project in small groups
- Small group feedback of explored ideas













INDUSTRY NEEDS AND CHALLENGES

Each participating organisation⁴ contributed its perspectives on important industry needs and challenges. These perspectives were collected and consolidated before the workshop. They were then reviewed during the workshop by all participants, whereby a few additional perspectives were added resulting in the list of 56 *industry needs and challenges*, as presented in Table 1. Subsequently, each organisation (through its representative(s)) was asked to identify six industry needs and challenges that it considered most important.

Table 1 shows the industry needs and challenges, listed according to the total number of 'votes' each received across all the participants. This list provides an indication of priorities with 39 of the 56 needs and challenges identified as being important by any of the participants. Two-thirds of all the votes went to only the first 13 needs and challenges.

A list of the remaining 17 needs and challenges (not identified as important, and not shown in Table 1) is provided in the Appendix.

Indu	stry needs and challenges	Timescale	Votes
1	Decision making from multiple sources of information. How can data quality assure high quality information?	MT-LT	12
2	Trustworthy real-time data and information; quality indicators of AI algorithm and the data it produces	ST	12
3	Quantify data quality to assure high quality information and decision making	ST-LT	11
4	Standards for archival, metadata and searching of data	ST-MT	10
5	Sensor technology: standardisation of sensor metadata, storage of sensor data sets, encryption of data to individual sensors and validation and governance of the data from sensor to analytics system	ST-MT	10
6	Reliable methods for combining data streams with different characteristics (data type, uncertainty etc.)	ST-LT	10
7	Methods for propagating uncertainties through data curation methods and data analytics	ST-MT	10
8	Training of UK data scientists to meet current and future industry needs	ST-MT	9
9	Management, use and learning from historical, legacy or available data	ST-LT	9
10	Improved provenance of measurements, data and databases (and IoT)	ST-LT	9
11	Ethics of data collection and use on a large scale	MT	9
12	Machine learning for data processing and analytics	ST-MT	8
13	Certification of trusted algorithms	ST	8
14	Confidentiality, Integrity and Availability of data and software in a Cloud	LT	6
15	High-speed algorithms for analytics on the fly, and real time uncertainty quantification	MT	5
16	Raise awareness in STEM education of the need for metadata to support measurement data	ST	5

Table 1 - Priority industry needs and challenges

⁴ Where multiple departments were represented from the same university, for the purposes of this workshop, each department was treated as a separate organisation.

17	Research study and application of data science to data-driven materials	ST-LT	4
18	design Agnostic/platform independent algorithms and data security assurance	MT	4
19	Quantifying data drift and its effect on data quality	ST	4
20	Open disease biology/target validation e.g. 'omics data sets/images	LT	4
21	Constructing a secure software environment for the measuring	MT	4
21	instruments software		4
22	Drive toward probabilistic engineering	ST	3
23	Education of legislators/policy-makers on the benefits of big data	ST	3
24	IP in an age of distributed digital manufacturing	LT	3
25	More companies create value through the use of Artificial Intelligence	MT	3
26	Visualisation of multiple image types to enable hybrid images; visualisation/display of metadata	ST-MT	3
27	GUI interfaces to sophisticated (and context appropriate) optimisation for cognitively limited (human)	MT	3
28	Confidence in online identity verification (Digital Economy Bill)	ST-MT	2
29	Over reliance on bulk collection. Match collection strategies to	ST	2
	intelligent requirements		
30	Maximise effective use of skills through increased use of automation in data analytics	MT	2
31	Publicise good metrology practice for specifying, developing and operating cyber-physical systems	MT	2
32	Approaches to provide Integrity of Actuation over the internet that	LT	2
	confirms faithful physical motion following a remote command		
33	Fully integrated data driven enterprise	LT	1
34	Data analytics in finance presents a huge legislative challenge	MT	1
35	Measuring/qualifying non-standard data sets such as images, video and/or social media streams	ST	1
36	Understand environmental crime by garnering insights into causal factors	ST	1
37	Create networks of quantitative data; not just integrating data	MT	1
38	Technology: recent surge in computation and data has lead to fast	ST	1
	growth in algorithmic capabilities		
39	Whilst technology is rapidly progressing, legislation progresses much slower	ST	1

IDENTIFICATION AND PRIORITISATION OF PROJECT IDEAS

Each participating organisation proposed project ideas. These were collected and consolidated before the workshop. In total, 45 different ideas were contributed across the following categories:

- Standardisation projects (11)
- Pre-competitive projects (19)
- Commercial projects (10)
- Other (5)

To identify priority projects ideas, the 45 proposed project ideas were assessed using two different criteria: opportunity and feasibility. **Opportunity** – the magnitude of the opportunity that could plausibly be opened up by virtue of the project's success and **Feasibility** – the ability or preparedness of NPL and its collaborating partners to deliver the project successfully. The specific factors underpinning 'opportunity' and 'feasibility' were selected prior to the workshop through deliberation with the Workshop Steering Group. These factors are presented in Table 2.

Opportunity		Feasibility				
Projected impact	Potential value of new technology in terms of social and economic factors	Alignment to NPL research themes	 How well does the project align with the themes: Measuring and transmitting data Storing and retrieving data Data analytics 			
Market size	Size of potential market, or number of potential adoptions, reasonably available	Technical challenge	How confident are we that the proposed technology solution is technically feasible?			
Synergy opportunities	Possible additional benefits to other projects or activities; or the possibility of new opportunities in combination	Differentiation	What is the added value generated by quantified uncertainties and verified quality assurance processes?			

Table 2 - Opportunity and Feasibility factors used to assess the different project ideas

There were two steps to the prioritisation process. Firstly, each organisation present was asked to review the 45 projects and its representative(s) were asked to identify (and 'vote' for) the six projects that most aligned with the three opportunity factors. This created a shortlist of 23 projects (22 projects did not receive any opportunity votes).

Thereafter, the participants were asked to consider only the shortlist of 23 projects from the previous step. Each organisation was asked to identify (and vote for) up to four projects that most satisfied the feasibility factors. This further narrowed the shortlist to 21 projects (two projects did not receive any feasibility votes). The shortlist is presented in Table 3.

Table 3 - Shortlisted projects

Proje	ects	Category	Opportunity	Feasibility
			votes	votes
1	Develop standards (and optimisation models) for data quality (incl. accuracy, confidence and fidelity)	Standardisation	25	13
2	Develop data (and metadata) provenance standards and requirements	Standardisation	24	16
3	Next-generation integration algorithms and methodologies for multiple data sources	Pre-competitive	15	15
4	Methods and statistics to estimate uncertainty (and develop applications) for spatial-temporal models	Pre-competitive	13	13
5	Applying HPC, Big Data and cognitive systems for decision support in chemistry, materials, life science and engineering discovery	Pre-competitive	12	12
6	Develop standards for data security	Standardisation	10	10
7	Best practice techniques/algorithms for analysis and modelling of sensor data (incl. data compression for storage of previously recorded sensor data)	Pre-competitive	7	7
8	Machine augmented learning and knowledge extraction from scientific documents	Pre-competitive	7	7
9	Curation and annotation of very large datasets available for public and commercial usage	Other	6	3
10	Integrated optimisation of supply chain	Pre-competitive	6	2
11	Develop tools and standards for sensor precision and calibration over internet	Standardisation	6	2
12	Improved data quality through advances in measurement and simulation capability	Pre-competitive	5	2
13	Develop methodology/metrics to track latency across deployment scenarios and technologies, in order to identify 'hot' and 'cold' areas of the system	Pre-competitive	5	2
14	Storing and analysing data in a cloud and enable services for the manufacturer and market surveillance	Pre-competitive	5	2
15	Develop risk prediction and analysis models using multiple data sources/types	Pre-competitive	5	1

16	Developing next-generation toolsets for data analytics	Commercial	4	7
17	Extension of NPL Time and ID verification, alongside development of fraud/malpractice detection algorithms	Pre-competitive	4	5
18	Prototyping IoT in the lab for context awareness.	Commercial	4	2
19	Develop standards (including ethics and pre-harvest/reconnaissance processes) and homogenous tools/techniques for data collection (and use on large scale)	Standardisation	4	2
20	Determine new models of data storage, access and distribution that can allow a new distributed economy to thrive under existing restrictions - or rewrite legislation	Pre-competitive	4	1
21	Statistical modelling for estimation of interactions beyond 'omics layers and for identification of key molecules, biomarkers, drug targets using trans- omics data	Commercial	2	3

The shortlisted projects were spread across the categories as follows:

- Standardisation projects (5)
- Pre-competitive projects (12)
- Commercial projects (3)
- Other (1)

The 21 projects were transferred onto a 2X2 matrix based on their opportunity votes and feasibility votes, with opportunity shown on the vertical axis and feasibility on the horizontal axis (see figure 1 below). This facilitated decision-making and selection of the most appropriate projects to further explore during the workshop.

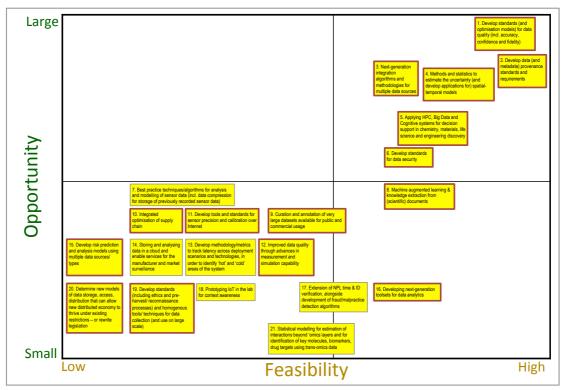


Figure 1 - Opportunity-feasibility chart showing shortlist projects (and the priorities selected during the workshop (shown with red borders))

Through their discussions, the workshop steering group selected 15 projects to take forward in the workshop (each is highlighted in Figure 1 with a red border).

These were:

- Develop standards (and optimisation models) for data quality (incl. accuracy, confidence and fidelity)
- Develop data (and metadata) provenance standards and requirements
- Next-generation integration algorithms and methodologies for multiple data sources
- Methods and statistics to estimate the uncertainty (and develop applications) for spatialtemporal models (& Best practice techniques/algorithms for analysis and modelling of sensor data (including data compression for storage of previously recorded sensor data))
- Applying HPC, Big Data and Cognitive systems for decision support in chemistry, materials, life science and engineering discovery
- Develop standards for data security
- Machine augmented learning and knowledge extraction from scientific documents
- Curation and annotation of very large datasets available for public and commercial usage
- Integrated optimisation of supply chain
- Develop tools and standards for sensor precision and calibration over internet
- Improved data quality through advances in measurement and simulation capability
- Develop risk prediction and analysis models using multiple data sources/types
- Developing next-generation toolsets for data analytics
- Develop standards (including ethics and pre-harvest/reconnaissance processes) and homogenous tools/techniques for data collection (and use on large scale)
- Determine new models of data storage, access and distribution that can allow a new distributed economy to thrive under existing restrictions – or rewrite legislation

SUMMARY DATA METROLOGY AND STANDARDS LANDSCAPE

A summary of the output derived from the foregoing workshop process and discussion is shown in Figure 3, where the industry needs and challenges, the proposed projects and cross-cutting technologies and capabilities are shown across time.

Technologies and capabilities (within NPL's existing data science research areas of *Measuring and Transmitting Data*, *Storing and Retrieving Data*, and *Data Analytics*) that will contribute across the projects were also identified:

- A. Comprehensive uncertainty quantification in data integrity/provenance
- B. Standardisation in metadata for sensor network systems (including data provenance assurance, records and automation of calibration, the effect of data curation methods)
- C. Development of a training and skills plan to ensure the available of appropriate resources to drive growth and innovation in data companies
- D. Standards and safety protocols for the next generation of AI and machine written software
- E. Modelling systems evolving over time (time series/tipping points/change point analysis, spatiotemporal systems, quality assured dynamic maps, data assimilation for environment monitoring applications)
- F. Development of digital calibration certificates
- G. Measuring and annotating data quality/fidelity in real-time. Established methodologies to adjust data veracity in real-time to meet the need for which data is being gathered
- H. Uncertainty quantification for imaging systems (uncertainty methodologies in quantitative imaging, compressed sensing, sparse reconstruction, high level features, etc.)
- I. Algorithms for model discovery from multiple data streams (e.g. robust PCA, tensor decompositions)
- J. Comprehensive uncertainty quantification in algorithm/computation (software standardisation and certification)
- K. Verified lineage of data and governance of the data from sensor to system

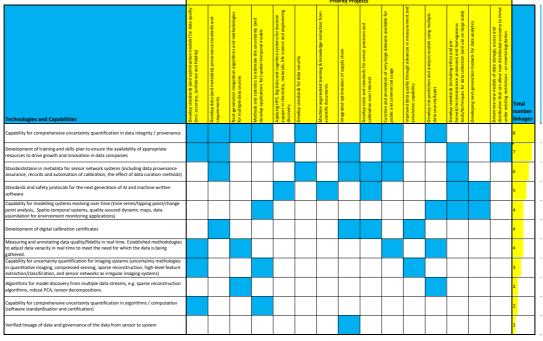


Figure 2 - Crosscutting linkages between NPL (and partner) capabilities and priority projects

Worksho	a Metrology and Standards op 2016 Summary Landscape	Short term 2018	Medium term 2021	Long term 2022-
		Drive toward probabilistic engineering	Data analytics in finance presents a huge legislative challenge	
	STEEPLE	Whilst technology is rapidly progressing, legislation progresses much slower	More companies create value through the use of Artificial Intelligence	
		Technology: recent surge in computation and data has led to fast growth in algorithmic capabilities		
		Standards for archival, metadat		
S		Reliable m	Improved provenance of measurements, data and databases (& IoT) thods for combining data streams with different characteristics (data type, uncertainty etc.)	
Challenges		Over reliance on bulk collection. Match collection strategies to intelligent requirements	High-speed algorithms for analytics on the fly, and real time unceratinty quantifiation	Confidentiality, Integrity and Availability of data and software in a Cloud
ĉ	Confidence in data	Certification of trusted algorithms		
e		Measuring /qualifying non-standard data sets such as images, video and/or social media streams		
a		Trustworthy real-time data and information. Quality indicators of AI algorithm and the data it produces.		
۲.		Methods for propagating uncertainties through o	data curation methods and data analytics	
2			Decision making from multiple sources of information. How can da	
and				Fully integrated data driven enterprise
ai	Effective use of data		Research study and application of data science to data-driven materials design	Approaches to provide Integrity of Actuation over the internet that confirms faithful
		Confidence in online identity verific	Agnostic / platform independent algorithms and data security assurance	physical motion following a remote command
be		connuclee in online dentry reline	Visualisation of multiple image types to enable hybrid images; visualisation/display of metadata	
Industry Needs			Quantify data quality to assure high quality information and decision making	
z	Measurement	Quantifying data drift and its effect on data quality	Constructing a secure software environment for the measuring instruments software	
≥		Training of UK data scientists to meet cu	irrent and future industry needs	Open disease biology/target validation e.g. 'omics data sets/images
sti		Machine learning for data pro		
Ë	Skills and Capabilities	Education of legislators/policy-makers on the benefits of big data	Maximise effective use of skills through increased use of automation in data analytics	
p		Raise awareness in STEM education of the need for metadata to support measurement data	Publicise good metrology practice for specifying, developing and operating cyber-physical systems	
-		Sensor technology: standardisation of sensor metadata, storage of sensor data sets, encryption of data	to individual sensors and validation and governance of the data from sensor to analytics system	
	Other Needs		Management, use and learning from historical, legacy or available data	
		Understand environmental crime by garnering insights into causal factors	Ethics of data collection and use on a large scale	IP in an age of distributed digital manufacturing
		Create networks of quantitative data; not just integrating data		
		GUI interfaces to sophisticated (and context appropriate) optimisation for cognitively limited (human)		
		N	ext-generation integration algorithms and methodologies for multiple data sources	
		Applying HPC, Big Data and Cognitive systems for decision support in		
		Best practice techniques/algorithms for analysis and modelling of sensor data		
		Improved data quality through advances in measurement and simulation capability	Integrated optimisation of supp	y chain
	Pre-competitive projects		Extension of NPL Time & ID verification, alongside development of fraud/malpractice detection algorithms	Machine augmented learning & knowledge extraction from scientific documents
			Develop risk prediction and analysis models using multiple data sources/types	Determine new models of data storage, access, distribution that can allow new
S			Methods and statistics to estimate the uncertainty (and develop applications for) spatial-temporal models	distributed economy to thrive under existing restrictions - or rewrite legislation
ರ			Develop methodology/metrics to track latency across deployment scenarios and technologies, in order to	Storing and analysing data in a cloud and enable services for the manufacturer and market surveillance
<u>e</u>			identify 'hot' and 'cold' areas of the system	
2		Developing next-generation toolsets for data analytics	Statistical modelling for estimation of interactions beyond omics layers and for identification of key molecules,	
Projects	Commercial projects	Developing next-generation toolsets for data analytics	Statistical modelling for estimation of interactions beyond omics layers and for identification of key molecules, biomarkers, drug targets using trans-omics data	
Prc	Commercial projects	Developing next-generation toolsets for data analytics		
Prc	Commercial projects		biomarkers, drug targets using trans-omics data Prototyping IoT in the lab for context awareness. Iandards (and optimisation models) for data quality (incl. accuracy, confidence and fidelity)	
Pro		Develop s	biomarkers, drug targets using trans-omics data Prototyping IoT in the lab for context awareness. Iandards (and optimisation models) for data quality (incl. accuracy, confidence and fidelity) Develop data (and metadata) provenance standards and requirements	
Prc	Commercial projects Standardisation projects	Develop standards for data security	biomarkers, drug targets using trans-omics data Prototyping lof in the lab for context awareness. tandards (and optimisation models) for data quality (incl. accuracy, confidence and fidelity) Develop data (and metadata) provenance standards and requirements Develop standards (including ethtics and pre-harvest/reconnaisance processes) and homogenous tools/	
Prc	Standardisation projects	Develop s	biomarkers, drug targets using trans-omics data Prototyping loT in the lab for context awareness. andards (and optimisation models) for data quality (incl. accuracy, confidence and fidelity) Develop data (and metadata) provenance standards and requirements Develop standards (including ethics and pre-harvest/reconnaissance processes) and homogenous tools/ techniques for data collection (and use on large scale)	
Pro		Develop standards for data security Develop standards for sensor Precision and Calibration over Internet Develop standards for sensor Precision and Calibration over Internet	biomarkers, drug targets using trans-omics data Prototyping IoT in the lab for context awareness. tandards (and optimisation models) for data quality (incl. accuracy, confidence and fidelity) Develop data (and metadata) provenance standards and requirements Develop standards (including ethics and pre-harvest/reconnaissance processes) and homogenous tools/ techniques for data collection (and use on large scale) Curation and annotation of very large datasets available for public and commercial usage	
Prc	Standardisation projects Other ideas	Develop standards for data security Develop standards for data security Develop standards for sensor Precision and Calibration over Internet Capability for modelling systems evolving over time (time series/tipping point/change point analysis, Spatio-tem	biomarkers, drug targets using trans-omics data Prototyping ioT in the lab for context awareness. tandards (and optimisation models) for data quality (Incl. accuracy, confidence and fidelity) Develop data (and metadata) provenance standards and requirements Develop standards (including ethics and pre-harvest/reconnaissance processes) and homogenous tools/ techniques for data collection (and use on large scale) Curation and annotation of very large datasets available for public and commercial usage poral systems, quality assured dynamic maps, data assimilation for environment monitoring applications)	
	Standardisation projects	Develop standards for data security Develop standards for data security Develop standards for sensor Precision and Calibration over Internet Capability for modelling systems evolving over time (time series/tipping point/change point analysis, Spatio-tem, Verified lineage of data and governance of the series o	biomarkers, drug targets using trans-omics data Prototyping IoT in the lab for context awareness. Endards (and optimisation models) for data quality (incl. accuracy, confidence and fidelity) Develop data (and metadata) provenance standards and requirements Develop standards (including ethics and pre-harvest/reconnaissance processes) and homogenous tools/ techniques for data collection (and use on large scale) Curation and annotation of very large datasets available for public and commercial usage poral systems, quality assured dynamic maps, data assimilation for environment monitoring applications) I the data from sensor to system	
	Standardisation projects Other ideas Measuring and transmitting data	Develop standards for data security Develop standards for data security Develop standards for sensor Precision and Calibration over internet Capability for modelling systems evolving over time (time series/tipping point/change point analysis, Spatio-tem Verified lineage of data and governance Standardistaion in metadata for sensor netwo	biomarkers, drug targets using trans-omics data Prototyping ioT in the lab for context awareness. Landards (and optimisation models) for data quality (incl. accuracy, confidence and fidelity) Develop data (and metadata) provenance standards and requirements Develop standards (including ethics and pre-harvest/reconnaissance processes) and homogenous tools/ techniques for data collection (and use on large scale) Curation and annotation of very large datasets available for public and commercial usage poral systems, quality assured dynamic maps, data assimilation for environment monitoring applications) of the data from serve to system of systems (including data provenance, records and automation of calibration, the effect of data curation	n methods)
	Standardisation projects Other ideas Measuring and transmitting	Develop st Develop standards for data security Develop standards for sensor Precision and Calibration over Internet Capability for modelling systems evolving over time (time series/tipping point/change point analysis, Spatio-tem Verified lineage of data and governance Standardistaion in metadata for sensor netwo Ca	biomarkers, drug targets using trans-omics data Prototyping ioT in the lab for context awareness. andards (and optimisation models) for data quality (incl. accuracy, confidence and fidelity) Develop data (and metadata) provenance standards and requirements Develop standards (including ethics and pre-harvest/reconnaissance processes) and homogenous tools/ techniques for data collection (and use on large scale) Curation and annotation of very large datasets available for public and commercial usage poral systems, quality assured dynamic maps, data assimilation for environment monitoring applications) of the data from sort to system of systems (including data provenance assurance, records and automation of calibration, the effect of data curativability for comprehensive uncertainty quantification in data integrity / provenance	n methods)
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	Standardisation projects Other ideas Measuring and transmitting data	Develop s Develop standards for data security Develop standards for sensor Precision and Calibration over Internet Capability for modelling systems evolving over time (time series/tipping point/change point analysis, Spatio-tem Verified lineage of data and governance Standardistaion in metadata for sensor netwo Ca Algorithms for model disco	biomarkers, drug targets using trans-omics data Prototyping IoT in the lab for context awareness. Landards (and optimisation models) for data quality (incl. accuracy, confidence and fidelity) Develop data (and metadata) provenance standards and requirements Develop standards (including ethics and pre-harvest/reconnaissance processes) and homogenous tools/ techniques for data collection (and use on large scale) Curation and annotation of very large datasets available for public and commercial usage poral systems, quality assured dynamic maps, data assimilation for environment monitoring applications) of the data from sensor to system ris systems (including data provenance assurance, records and automation of calibration, the effect of data curatio pability for comprehensive uncertainty quantification in data integrity / provenance wry from multiple data streams, e.g. sparse reconstruction algorithms, robust PCA, tensor decompositions. mixe uncertainty quantification in algorithms (onputation and certification)	
	Standardisation projects Other ideas Measuring and transmitting data Storing and retrieving data Data analytics	Develop s Develop standards for data security Develop standards for sensor Precision and Calibration over Internet Capability for modelling systems evolving over time (time series/tipping point/change point analysis, Spatio-tem Verified lineage of data and governance Standardistaion in metadata for sensor netwo Ca Algorithms for model disco	biomarkers, drug targets using trans-omics data Prototyping IoT in the lab for context awareness. Landards (and optimisation models) for data quality (incl. accuracy, confidence and fidelity) Develop data (and metadata) provenance standards and requirements Develop standards (including ethics and pre-harvest/reconnaissance processes) and homogenous tools/ techniques for data collection (and use on large scale) Curation and annotation of very large datasets available for public and commercial usage poral systems, quality assured dynamic maps, data assimilation for environment monitoring applications) of the data from sensor to system rx systems (including data provenance assurance, records and automation of calibration, the effect of data curatio ability for comprehensive uncertainty quantification in data integrity / provenance wery from multiple data streams, e.g. sparse reconstruction algorithms, robust PCA, tensor decompositions. Messuring and annotating data quality/fidelity in real time. Established methodologies to adjust data	
	Standardisation projects Other ideas Measuring and transmitting data Storing and retrieving data	Develop s Develop standards for data security Develop standards for sensor Precision and Calibration over Internet Capability for modelling systems evolving over time (time series/tipping point/change point analysis, Spatio-tem Verified lineage of data and governance Standardistaion in metadata for sensor netwo Ca Algorithms for model disco	biomarkers, drug targets using trans-omics data Prototyping IoT in the lab for context awareness. Landards (and optimisation models) for data quality (incl. accuracy, confidence and fidelity) Develop data (and metadata) provenance standards and requirements Develop standards (including ethics and re-harvest/reconnaissance processes) and homogenous tools/ techniques for data collection (and use on large scale) Curation and annotation of very large datasets available for public and commercial usage poral systems, quality assured dynamic maps, data assimilation for environment monitoring applications) of the data from sensor to system risk systems (including data provenance assurance, records and automation of calibration, the effect of data curatio pability for comprehensive uncertainty quantification in data integrity / provenance serv from multiple data streams, e.g. sparse reconstruction algorithms, robust PCA, tensor decompositions. mixe uncertainty quantification in algorithms (computation and certification)	
	Standardisation projects Other ideas Measuring and transmitting data Storing and retrieving data Data analytics	Develop s Develop standards for data security Develop standards for sensor Precision and Calibration over Internet Capability for modelling systems evolving over time (time series/tipping point/change point analysis, Spatio-tem Verified lineage of data and governance Standardistaion in metadata for sensor netwo Ca Algorithms for model disco	biomarkers, drug targets using trans-omics data Prototyping ioT in the lab for context awareness. Iandards (and optimisation models) for data quality (incl. accuracy, confidence and fidelity) Develop data (and metadata) provenance standards and requirements Develop standards (including ethics and pre-harvest/reconnaissance processes) and homogenous tools/ techniques for data collection (and use on large scale) Curation and annotation of very large datasets available for public and commercial usage poral systems, quality assured dynamic maps, data assimilation for environment monitoring applications) of the data from sensor to system or systems (including data provenance assurance, records and automation of calibration, the effect of data curati pablity for comprehensive uncertainty quantification in data integrity / provenance wery from multiple data streams, e.g. sparse reconstruction algorithms, robust PCA, tensor decompositions. Insive uncertainty quantification in algorithms / computation (offware standardisation and certification) Measuring and annotating data quality/fidelity in real time. Established methodologies to adjust data Development of digital calibration certificates Capability for company and fiction for imaging systems (uncertainty methologies in quantificative imaging,	veracity in real time to meet the need for which the data is being gathered.
	Standardisation projects Other ideas Measuring and transmitting data Storing and retrieving data Data analytics Partner capabilities & resources	Develop s Develop standards for data security Develop standards for sensor Precision and Calibration over Internet Capability for modelling systems evolving over time (time series/tipping point/change point analysis, Spatio-tem Verified lineage of data and governance Standardistaion in metadata for sensor netwo Ca Algorithms for model disco	biomarkers, drug targets using trans-omics data Prototyping IoT in the lab for context awareness. Endards (and optimisation models) for data quality (incl. accuracy, confidence and fidelity) Develop data (and metadata) provenance standards and requirements Develop standards (including ethics and pre-harvet/reconnaissance processes) and homogenous tools/ techniques for data collection (and use on large scale) Curation and annotation of very large datasets available for public and commercial usage poral systems, quality assured dynamic maps, data assimilation for environment monitoring applications) of the data from sensor to system rk systems (including data provenance assurance, records and automation of calibration, the effect of data curativ ability for comprehensive uncertainty quantification in data integrity / provenance rery from multiple data streams, e.g. sparse reconstruction algorithms, robust PCA, tensor decompositions. Measuring and annotating data quality/fidelity in real time. Established methodologies to adjust data Development of digital calibration certificates	veracity in real time to meet the need for which the data is being gathered. ompressed sensing, sparse reconstruction, high-level feature extraction/classification, ing systems)
ies and lities	Standardisation projects Other ideas Measuring and transmitting data Storing and retrieving data Data analytics	Develop s Develop standards for data security Develop standards for sensor Precision and Calibration over Internet Capability for modelling systems evolving over time (time series/tipping point/change point analysis, Spatio-tem Verified lineage of data and governance Standardistaion in metadata for sensor netwo Ca Algorithms for model disco	biomarkers, drug targets using trans-omics data Prototyping ioT in the lab for context awareness. Iandards (and optimisation models) for data quality (incl. accuracy, confidence and fidelity) Develop data (and metadata) provenance standards and requirements Develop standards (including ethics and pre-harvest/reconnaissance processes) and homogenous tools/ techniques for data collection (and use on large scale) Curation and annotation of very large datasets available for public and commercial usage poral systems, quality assured dynamic maps, data assimilation for environment monitoring applications) of the data from sensor to system or systems (including data provenance assurance, records and automation of calibration, the effect of data curati pablity for comprehensive uncertainty quantification in data integrity / provenance wery from multiple data streams, e.g. sparse reconstruction algorithms, robust PCA, tensor decompositions. Insive uncertainty quantification in algorithms / computation (offware standardisation and certification) Measuring and annotating data quality/fidelity in real time. Established methodologies to adjust data Development of digital calibration certificates Capability for company and fiction for imaging systems (uncertainty methologies in quantificative imaging,	veracity in real time to meet the need for which the data is being gathered.

Figure 3 - Summary of workshop output of priority industry needs and challenges, proposed projects and crosscutting technologies and capabilities

ROADMAPS FOR PRIORITY PROJECTS

High-level roadmaps and summaries for the 15 priority projects are presented in this section. Each roadmap is introduced using the verbal summary given (during the workshop) by the group that developed it. The high-level roadmaps include the following fields:

- A. Description of the project including the industry needs and challenges it directly addresses
- B. The scope and boundaries of the project, explicitly indicating aspects that are included and excluded
- C. Necessary research and technology development as well as important milestones that will indicate progress
- D. Resources required for research and technology development including the funding mechanisms that may be relied upon over the lifetime of the project
- E. Enablers and risks that may support or hinder progress
- F. Immediate next steps to jumpstart project delivery

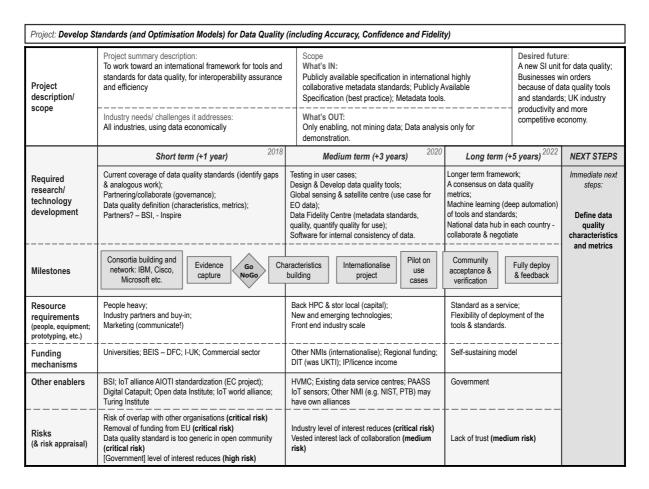
A. DEVELOP STANDARDS (AND OPTIMISATION MODELS) FOR DATA QUALITY (INCLUDING ACCURACY, CONFIDENCE AND FIDELITY)

The vision here would be to have a unit for data quality as a real anchor in the industry. Such an output would enable businesses to win orders, because of their use of appropriate data quality tools and standards. It will also improve their productivity and create a competitive economy.

To achieve this, the sector needs to be working towards a framework, tools and standards to enable interoperability, assurance, trust and efficient use of data.

This needs to be an international, collaborative project, making the most of metadata tools and standards currently available. Also, it will need to develop publicly available specifications and best practice that can be fed into the international standardisation frameworks.

The first step would be to define the data quality characteristics and metrics. This will be followed by the development of tools and standards tested in real user scenarios to increase the level of trust and confidence.



Project A – Develop standards (and optimisation models) for data quality

B. DEVELOP DATA (AND METADATA) PROVENANCE STANDARDS AND REQUIREMENTS

This project was explored from the perspective of information and data transfer management in complex supply chains. For example, in the automotive industry, where there are long supply chains with complex data and material flows into an individual business, there needs to be trust end-to-end. This can be achieved if data is future-proofed, has quantifiable trust levels and the solutions implemented are global. This will enable fast and nearly effortless decisions to be made by management and operators. There needs to be community-driven standards for these solutions to be implemented and used widely.

Project: Develop da	ata (and metadata) provenance st	andards and re	quirements						
	Project summary description: Enable automated data trust managed chains		What's IN: Data				ired future: & embedded trust Is for decision		
Project description/		dustry needs/ challenges it addresses: able to use data in x years' time; quantify data qua			ng, evolution ar pen source tool				ing; Future-proofing
scope	high quality information and decisic metadata and searching of data; m legacy and available data; improve data and databases; integrity of dat	ards for archival, earning from	ds for archival, What's OUT: rrning from Domain-specific standards						
	Short term (+1 year)			ium term (+3 ye	202 ars)	Long	term (+5	years) ²⁰²²	NEXT STEPS
Required research/ technology development	Survey of metadata & provenance models; Survey of metadata management tools & technology; Study cases from specific industries (food, precious stones)	ance models; of-the-Art) in y of metadata provenance gement tools & technology; management; cases from specific case study ries (food, precious		Propagating trust over provenance graphs (inputs to outputs); System and user space instrumentation for provenance collection; Communicating trust to data consumers			provenance to service quantifiable trust proven		Immediate next steps: Scoping study (National Centres)
Milestones	Identify enterprise stakeholders		case study provenance ion			e standard prototype			
Resource requirements (people, equipment; prototyping, etc.)	Multiple industry sectors; Private and public consortium – res International partners/global views								
Funding mechanisms	RCUK, EC Funding, Joint UK/US								
Other enablers	Heavy hitters on board							_	
Risks	No enterprise stakeholders (mediu Big diverse membership => risk of Remains "local" or too small scale (No take up of standards (high risk Technology change leads to standard	divergence/high ((high risk))	17.	sk)					

Project B - Develop data (and metadata) provenance standards and requirements

C. NEXT GENERATION INTEGRATION ALGORITHMS AND METHODOLOGIES FOR MULTIPLE DATA SOURCES

This project is about linking datasets from different data sources to add value to those datasets, to learn about the system or process, and to support intelligent decision-making.

The vision is to end up with a framework, a workflow, or a software system that would help non-experts combine data from different sources, together with some domain specific implementations. The research required would progress from initially physical systems and datasets that are largely in-house, to augmenting those with external data in the mediumterm, and looking at how to incorporate and treat social and ecological data in the long-term.

This project requires collaboration between data owners and data generators as well as data analysts, software engineers and academia. The initial steps would be to build some relevant collaboration and explore the most appropriate funding mechanisms to support these.

Project: Next Gener	ration Integration Algorithms and	Method	dologies for Multi	ole Data So	ources						
Duringt	Project summary description: Linking datasets from different sources (to add value, to learn about a system/process); Data analytics for intelligent decision support; Using data for one quantity as a surrogate for another; Data fusion and minin					bout a What's IN: Frame Using Unknown data accuracies; - Different data accuracies, workfl					
Project description/ scope	Industry needs/ challenges it addresses: Quantify data quality to assure high quality decision making; ho data quality assure high quality information; reliable methods for combining data streams with different characteristics; machine for data processing and analytics; certification of trusted algoritt visualisation of multiple image types to enable hybrid images.				different scales or semantics); Originating from several parties. by can parties. or What's OUT: learning Designing metadata for interoperability.				i specific entations.		
	Short term (+1	year)	2018	Medium term (+3 years) 2020 Long term (+5 years) 2		s) ²⁰²²	NEXT STEPS				
Required research/ technology development	Physical systems and processes; In- Specify domain-specific problems; Understanding casualties and correla Machine learning I.		TARGET Build repository of datasets; Model development (library)		menting with external a; Machine learning II		TARGET Add tools to repository			ation eer	Immediate next steps:
Milestones			ository of datasets; development library				tional tools to repository	[dated sitory	Explore
Resource requirements (people, equipment; prototyping, etc.)	Consultation; Lab equipment; IOT sensors; validated data; Data analysts; Software engineers; Academia			HPC				Crowd sourcing			Decide NPL's role
Funding mechanisms	Industry for domain-specific; Government for public good.			Grants			Self-sufficient system[community] - cost model?		unity]		
Other enablers	People sharing data and expertise" in etc.; Buy-in by major stakeholders.	ncluding	IBM, Microsoft					· 			
Risks	Worrying about IPR			Too generi	ic to work						

Project C - Next generation integration algorithms and methodologies for multiple data sources

D. METHODS AND STATISTICS TO ESTIMATE THE UNCERTAINTY (AND DEVELOP APPLICATIONS) FOR SPATIAL-TEMPORAL MODELS

This project is closely linked to the "**Next Generation Integration Algorithms...**" project, in that it is looking at methods and statistics to estimate the uncertainty, and therefore develop applications associated with temporal and spatial modelling. To achieve this, a multiple-data-layer, multiple-data-source approach is required. A particular application of such a method would be to establish the environmental truth for a local area. Such a method would support decision-making in terms of future resilience in a number of different themes.

The development of such a method would enable the identification of the degree of confidence that could be obtained by combining different spatial and temporal layers with different resolutions. Initially, 'spatial' would be synonymous with 'geo-spatial'. Later the project will allow exploration of other factors, which might be spatially separated.

This project would address the challenges of extracting the maximum value from temporal and spatial data, especially where multiple types of data are combined. This will include compound uncertainty with multiple different datasets, different temporal parameters, and the associated different spatial parameters. It would exclude the confidence measure of the individual datasets, which should be addressed by a different project.

Project: Methods and S	Project: Methods and Statistics to Estimate Uncertainty (and Develop Applications) for Spatial-temporal Models								
Project description/ scope	Project summary description: Identify degree of confidence of combinatio spatial and temporal layers with different ter resolutions; Independent & dependent sour	Scope What's IN: Propagation of uncertainty			combined output; Intelligent user - u	dence estimate of a inderstanding of			
	Industry needs/ challenges it addresses: Extract maximum knowledge and value - m	What's OUT: Individual data sets	confidence (given)		outcome				
	Short term (+1 year)	2018	Medium term	(+3 years) 2020	Long t	erm (+5 years)	NEXT STEPS		
Required research/ technology development	Multivariate time series analysis; Trends, seasonal & acyclic; Dynamical PCA factor analysis MGLMM regression modelling; 4D time & space; Identify other sources of uncertainty and combine this	TARGET Data scientist; Geospatial	Sensor technology structured; Software new Al/ML visualization predictive model	TARGET Users involved; Multi-spatial		TARGET Unstructured data	Immediate next steps: Identify data start point & customer requirements		
Milestones							requirements		
Resource requirements (people, equipment; prototyping, etc.)	Multi-disciplinary team; ML & adequate computing; Research		Validation: User testing & validation; Wider collaboration (share of resources)			cial			
Funding mechanisms	Government research fund		Joint funding						
Other enablers			İ						
Risks	Data sustainability high; Reliance on the model		Updating capability & s Interoperability of data		urces;				

Project D - Methods and statistics to estimate uncertainty for spatial-temporal models

E. APPLYING HPC, BIG DATA AND COGNITIVE SYSTEMS IN SCIENCE AND ENGINEERING

Within this project, relevant case studies and applications will relate to improving workflows and comparing experimental data with a series of tools that allow productivity improvements. When the data sources are heterogeneous, high performance computing in the form of simulation and data analytics tools or text analytic tools is important. It can assist cognitive advisers in the process, and generate insights on how they act as decisions makers.

Within the scope of this project is the building of algorithms and software, applications, workflows, knowledge portals and simulation tools that allow decision makers to optimise the decision-making process. Specific use cases could include a formulation workflow for pharmaceuticals or the use of graphene as a detector. These processes require the merging of various data sources, and two simulation tools could be developed – one for each process.

Ultimately, such a development could create much more productive knowledge/work for a researcher who is designing a new device, a new chemical, or new process.

Project: Applying	g HPC, Big Data and Cognitive Systems in Scienc	e & Engi	ineering			
Project description/ scope	Project summary description: Framework that ingest data from heterogenous source (simulations, sensors, instruments, etc.) aiming to incorproductivity in development & optimisation of neurotechnologies; The platform is an integrated set of tools for data ana presentation & interpretation	rease	 Scientific gateways optimisation techniques, machine learning, automated systems, knowledge portals; Algorithm development & optimisation including Demonstration 			appliance capable ins for science on and real data; le for very specific ed with
	Industry needs/ challenges it addresses: Speed up development; Increase productivity; Reduc error; Understanding big volume of data	e trial &	What's OUT: Build new hardware infrastructure; Build computing hardware	new		
	Short term (+1 year))18	Medium term (+3 years)	Long terr	n (+5 years) 2022	NEXT STEPS
Required research/ technology development	Identify group of use-cases (min 3); Identify feasible methods to apply to data gathered from multiple source Examples: surface properties, graphene for gas sensors targets for drug delivery, optimize power grid distribution	s; eng s, (inc Inte use	ect most successful proof-of-concept and jineering them into more robust product rease TRL); ograte components, APIs, Optimize ease of , 10-15 early adopters; ate rate with early adopters to verify added ctionality, productivity and ease of use	Framework, Application, Commercialize, Sustainable project, Increase adoption		Immediate next steps: Identify partners in academia, industries Organize
Milestones	Minimum Viable Product for each use-cases, evaluate impact in real scenarios		Prototype product or service working used by domain experts on a special computing platform	Black-box product (ISV) that can be used by anyone who can access input data sources (it can be sold as service or product to market)		thematic workshop around various use cases with multiple
Resource requirements (people, equipment; prototyping, etc.)	Hardware Infrastructure (on sites), ML/DL frameworks, Storage ("Hot"/"Cold"); Build skilled and capable project team; Early adopters, internal; "Customer with a vision"/ Industrial & Scientific Advisory Board; Skills: mathematical modelling, Software engineering, HPC, Domain expertise from end-users, experimentalist people		reased engineering team and rebalance Ilset based on use-case; Increase mpeting resources (simulation and idation)	Support team to promote and disseminate tools to partners and collaborators		stakeholders Link to 'Machine augmented learning & knowledge extraction from
Funding mechanisms	Data fidelity centre; NPL strategic research funding; Hartree Centre (STFC), Industrial partners		ovate UK, H2020 EPSRC	VC, Private fund	 ding	(scientific) documents' project
Other enablers		Jap	an – UK framework			
Risks						

Project E - Applying HPC, big data and cognitive systems in science and engineering

F. STANDARDS FOR DATA SECURITY

This project seeks to develop standards for data security. The project vision is to facilitate data sharing using untrustworthy infrastructure. Data identity of data sources is important and this needs to be protected. The project scope includes data in transit or cached en route between devices during the sampling and the end point, but not data that rests at any of the bulk end points. This constrains the problem, as the two different data strands require two very different security solutions.

In order to achieve the required solutions within a reasonable timeframe, quantum resistance approaches maybe required. In the first year, some cases will need to be agreed with some generic standards to ensure a broad selection of suitable representative case studies. This will help identify appropriate industry partners that have a commercial incentive to collaborate in such a project. This project will not necessarily increase business revenues, but will reduce corporate risk.

Project: Standards	for Data Security											
Project description/	Project summary description: National standard for data se HMG; Data integrity, data priv authenticity/ID	curity that			What's IN:						esired future: tandard adopted by	
scope	Industry needs/ challenges it addresses: Facilitating data sharing using untrusted infrastructure				What's OUT: No new security primitives, No new architecture; Data at rest <u>at end</u> points							
	Short term	(+1 year)	2018	2018 Medium term (+3 years)			rs) 2020	Long term (+5 years) ²			2022	NEXT STEPS
Required research/ technology development	Partner selection; Background research; Domain awareness; case studies; Threat modelling Understand measurement architectures; Information shar forum	Select	TARGET Overarching principles - link to cyber essentials	cas Cre tes stu	Concept standard; Use cases; Policy engagement; Create scenario specific test ranges; Revisit case studies and threat modelling			Guide standard through process; Compliance testing – can this be driven from the standard?; Certification body? – BSI, - IETF, - Collaboration with NIST?		ed/ ted/ /ed	Immediate next steps: Get on with it. Business case for HMG funding.	
Milestones			ing principles – link ber essentials				Draft standard			oted/ Acce oved Sta		Fund consortium.
Resource requirements (people, equipment; prototyping, etc.)	$\hat{\mathfrak{L}}$ (\mathfrak{E} ?); Domain experts for case studies; Threat modellers; Workshops and White papers; BEIS (for academia)		Range connectivity infrastructure (secure remote access); Labs for ranges; Demonstrators; Info sharing & training packages			People						
Funding mechanisms	HMG Grant; Active research p weight quantum crypto	rogramme	in novel light	КТ	P			- Industry, - Gran time	t fundin	g, - Qua	ngo	
Other enablers	International alliances; Broad i Industry group engagement in											
Risks (& risk appraisal)	Where is the commercial impe SQUEP availability.	erative?;			ep change in technology (mputing) (high risk)	ə.g. (Quantum	Competing stand engagement) (Io Not adopted (me	w risk)		/	

Project F - Standards for data security

G. MACHINE AUGMENTED LEARNING AND KNOWLEDGE EXTRACTION FROM [SCIENTIFIC] DOCUMENTS

The project vision is to be able to query structured and unstructured data sets regardless of the data sources and to receive information back.

The initial challenge with such a project is to extract the information in a computable format, which is difficult if the information provided is text. The second challenge is to take individual extracted text facts and assess which ones are true, and relevant to the question at hand. The challenge is to be able to take this type of data and provide answers that one might expect from an expert in a particular domain.

Project: Machine Augmented Learning & Knowledge Extraction from (Scientific) Documents (Linked to 'Applying HPC, Big Data and Cognitive Systems in Science &								
	Project summary description: Develop the ability to ask any question of any data and g answer	et a quantitative	Scope What's IN: Scientific data (varying quality	y) from any source	Desired future: Knowledge extraction from structured and unstructured data via NLP			
Project description/ scope	Industry needs/ challenges it addresses: Machine learning for data processing and analytics; quantify data quality to assure high quality information and decision making; standards for archival, metadata and searching of data; management, use and learning from historical, legacy or available data; improved provenance of measurements, data and databases; research study and application of data science to data-driven materials design; high-speed algorithms for real-time analytics Short term (±1 year) 2010 Madium term (±3 years) 2020					LF		
Required	Short term (+1 year)	Mediu	2020 2020	Long term (+5 years) ²⁰²²		NEXT STEPS		
research/ technology development	Metadata cataloguing for structured data; Data extraction organization & annotation on unstructured data		lata integration & indexing; and data sources needed & equired	Specific (quantitative to natural language of including both struct unstructured data so	questions ured and	Immediate next steps: Set up Working Group		
Milestones	Metadata standards (e.g. EFO) agreed Partner with the likes of Elsevier of text processing NLP of lab notebooks	Pilot Markov lo network approach	Pilot NLP with leading academic/ industry	Pilot integra	ation	Feasibility study (MLN)		
Resource requirements (people, equipment; prototyping, etc.)	Initial PoL using 10-20 FTEs	Strategic Govern	nment Initiative					
Funding mechanisms	HIS, Elsevier, ATI NPL	H2020		Google, Microsoft, IBM				
Other enablers	Computer Science Team UoFC	Computer Science Team UoFC						
Risks								

Project G – Machine augmented learning and knowledge extraction from [scientific] documents

H. CURATION AND ANNOTATION OF VERY LARGE DATASETS

The curation and annotation of very large datasets is a broad problem that is normally addressed with machine learning technologies that require a sufficiently large or representative dataset. To make this problem manageable and real, medical data has been specifically discussed here.

Many universities and commercial entities have access to medical data, but frequently they are unable to share it due to anonymity requirements and possibly ethical regulations. However, derivations of this datasets can often be shared, so this roadmap examines how to generate a centralised dataset in order to share data whilst complying with legislation and ethics regulations.

In the short-term, it will be important to identify existing resources, legislation barriers, and infrastructure, and build a team. In the longer-term it would be important to identify different datasets and push them into a central resource so that people can share data.

To be sustainable in the long-term, a public-private funding model maybe required in the short-term with potentially free access for academic use and a fee for commercial entities in the longer-term. For academics this will provide the advantage of increasing citations, and for industry, the opportunity to access more data.

Project: Curation an	nd Annotation of Very Large Data	sets						
Project description/ scope	Project summary description: Facilitating broad use of data whilst maintaining anonymity and complying to ethics regulations Industry needs/ challenges it addresses: Machine learning for data processing and analytics; Medicine, climate, finance, security, humanisation/ personalisation of consumer products 2018			Scope What's IN: Electronic data; Medical data; Understanding of legislation; Centralisation of data; Engaging broad research communities (Government/Academia/Industry) What's OUT: Non-UK (initially); Paper records				d by all; A defined study examples; test set for ons; A sustainable ademics free use, o use)
	Short term (+1 yea	Me	dium term (+3 ye	2020 ears)	Long term	(+5 years) 2022	NEXT STEPS	
Required research/ technology development	Maintaining data provenance; Identify existing resources (datasets); Standardisation of formats, translation of formats; Specifying infrastructure; Identify legislative barriers; Build engaged community & define goals and objectives	TARGET Completed planning and built distributed leadership team & identified resource requirements	metadata white e.g. segmenta Build infrastru requirements; community on	Research line presence; share & develop;	TARGET Basis of working infrastructure, set of case study projects, a first set of centralised data & developed engaged team	Established an opera framework (designed extensible); Complete published case studie Open source framework launch with clear community guidelines (free/fee academics commercially)	to be d & dataset s; Active researchers	Immediate next steps: Identify core team (champion) Identify critical barriers for data sharing;
Milestones	Identify community barriers	Plan case studies	First release of collated resources	First workshop & build online presence	Start working on case studies	Completed: • Case studies • Operational frar • Self-sustaining		Identify community – try to find commonalities
Resource requirements (people, equipment; prototyping, etc.)	2STEs to drive process; Centralised data store.		before)	e process (same pe I data infrastructure		Total 5 FTE (as bef	ore)	Identify data resources; Identify funding resource &
Funding mechanisms	Public-private partnership (NHS/NM Industry)	IS/Academia/				Licence/subscriptio	n model	vision for long- term sustainability
Other enablers	Early identification of case studies; reputation of dataset owner; Maxim existing datasets	Funders OA dataset generation oblige maximum re-use of data; Opportunity for industry to promote capabilities; Aligning agendas from research community & funders			Self-sustaining mod	del	(and thereafter, investigate legislative issues around data sharing).	
Risks (& risk appraisal)	Complexity of legislation (high risk Lack of willingness of dataset owne		Community is (high risk)	too fragmented/co	mpetitive			

Project H - Curation and annotation of very large datasets

I. INTEGRATED OPTIMISATION OF SUPPLY CHAIN

This roadmap explores the integrated optimisation of supply chain with "just in time supply" approaches where costs are reduced without incurring downtime. The routing of certain products to different areas is also within the scope of this project as it can be facilitated by better use of data.

It will be important to review existing supply chains, and work with experienced managers to understand what is currently working well, where the bottlenecks are, and where improvements are required. The project should demonstrate the value in appropriate generalisation, but also visibility of the real constraints, and options on how to balance flexibility versus standards.

In terms of actual implementation, a lot of effort is required in metadata research with links to other areas, such as algorithms for optimisations, etc. The short-term milestones would be to gather and understand the actual requirements, and if possible to create a sandboxed or idealised demonstration to show the likely impact of this approach to potential users. In the medium-term, it will be important to demonstrate improvements to existing supply chains, and in the long-term, to be able to demonstrate fully optimised supply chains.

Project: Integrated	Optimisation of Supply Chain			
Project description/ scope	Project summary description: Integrated optimisation of the supply chain. Start with existing supply chains (find experiences managers (guinea pigs)) Industry needs/ challenges it addresses: Decision making from multiple sources of information; management use and learning from historical, legacy or available data; reliable methods for combining data streams with different characteristics	constrair Balance (supply of suppliers What's Of Sensor/s	y value in appropriate generalisation; Awareness of real nts, e.g. bulk order discounts etc. (transport costs); flexibility vs standards; Data interop (compatibility) chain logistics) – "Just in time"; Useful upstream info to s e.g. sensitivity to supplier delays	ough supplier savings); f product to wings and ndividual
	Short term (+1 year)	2018	Medium term (+3 years) 2020 Long term (+5 years) 2022 N	NEXT STEPS
Required research/ technology development	Stakeholder engagement (understand challenges, State-of-the-Art (SOTA), e.g. data stored, mine exp (e.g. in automotive ("just in time" and FMCG), cont (business drivers); Metadata & data integration the Training.	perts text	Algorithms for optimisation; Input to standards/guidance & accreditation; Prioritisation of sampling frequency/priority Autonomous decision making/ managing human intervention; Predicting likely supply chain performance In st ar	mmediate next steps: idustrial urvey – where re the ottlenecks?
Milestones	Understand RQs & business drivers Ensure relevant (NMI activity) complies with good practice Sand boxe idealised d to indicate financial im	lemo	"Module"/ Realise/demo benefits for existing ready Demo for impact. Ranking of supply processes Demonstrate flexibility & commonality Enable totally improvements impact.	ottienecks? itial ssessment of kely impact & riorities
Resource requirements (people, equipment; prototyping, etc.)	Skills (maths, software, logistics supply, expertise SOTA), artificial intelligence, data science, comput science); "A little bit of a lot of people" (multi-discip teams, stakeholder committee); Representative da Development environment.	ter olinary	Equivalent to discretionary funding for SMEs; Test/use case owners & their resources (2+); Artificial Intelligence experts	atakeholder urvey) ontext SOTA eview, supply
Funding mechanisms	Funding: Re-target existing projects (e.g. Empir); New – Innovate UK H2020		H2020 m	hain lanagement leory
Other enablers	Facilitation to find & secure use case dinners; e-Train basics; NPL product verification programme – model		Inability to track industry development (resource problem?) So	OTA existing ethods)
Risks	Reluctance to disclose current practices; Key data not recorded (and hard to change – regulati Supplier reluctance resistance to change; Routine changes in suppliers – back to Square 1 for use cases	,.	Outpaced by international competition? re (o ot	nitial training esource overlap with ther rojects?)

Project I - Integrated optimisation of supply chain

J. DEVELOP TOOLS AND STANDARDS FOR SENSOR PRECISION AND CALIBRATION OVER INTERNET

The goal of this project is to develop software as a service model where a trusted third-party would create a service that allows users to get sensors, run calibrators against these sensors, and report them back to the service. Any future user of these sensors could query the service to obtain the calibration data and their tolerances.

The first step would be to create a definition for this service, followed by defining all the parameters around it so that the quality of the calibration and/or tolerances could be established (maybe using a semantic model). The service implementation would be the first milestone.

This model could enable users to utilise other services also, for example any data source, which may or may not be based around the sensor data such as stocks, shares and commodities. It could enable the development of an assurance service, possibly integrating AI or similar algorithms. This would not change the overall service definition and over the long-term it could integrate services in security and provenance of data in a more unified service.

Project: Develop To	ools and Standards for Sensor Precision	n and Calibra	ation over Inter	net		
Project description/ scope	Project summary description: Data quality assurance over the internet Industry needs/challenges it addresses: Need to understand the pedigree & contro data; standardisation of sensor metadata, storage of sensor datasets, encryption of c individual sensors and validation and gove of the data from sensor to analytics system certification of trusted algorithms; quantifyi data drift and its effect on data quality; trustworthy real-time data and information.	I of Spi data to Co ernance Wi n; Da ing err	ntinue to calibra an; ofile of degradati nat's OUT:	nits into factory floor; te sensors throughout 10 year life on over time on based on output; Correcting	Desired future: Service & associated product 	s to assure quality Standard semantics Validator? Assurance Validator? Assure? Data PROV
Required	equired Short term (+1 year)		Me	dium term (+3 years)	Long term (+5 years) ²⁰²²	NEXT STEPS
research/ technology development	Service definition; Standard/ semantics definition		IoT calibrator; Products & services even AI; Algorithmic QA		Extension to non-physical data; Franchise the service?	Immediate next steps:
Milestones		Service implementa	tion	Example implementations		Service
Resource requirements (people, equipment; prototyping, etc.)	Service definition specialists; Web development		Product/instru Partner comp	ment designers; anies FTEs		Calibration
Funding mechanisms	Innovate UK?	Series A?				
Other enablers	Requirements gathering; Stakeholder engagement; Business plan	Business laur				
Risks	Credible user community; Protection of 3 rd party IP		Establishing t	rust		

Project J - Develop tools and standards for sensor precision and calibration over internet

K. IMPROVE DATA QUALITY THROUGH ADVANCES IN MEASUREMENT AND SIMULATION

This roadmap explores how to improve data quality through advanced simulation measurements, and how to develop simulation methods, software and an experimental system for supporting this domain. Domain examples are, for instance, robot intelligence or high speed of computers. A protocol of data simulation needs to be established. Subsequently, the simulation and measurement can be applied to the experimental system to improve the quality and quantity of data.

Project: Improved	Data Quality through Advances in Measur	ement and Sim	nulation					
Project description/ scope	Project summary description: Improve productivity by combining experiment & theory for breakthrough data science Industry needs/ challenges it addresses: Quantify data quality to assure high quality information and decision making; research study and application of data science to data-driven materials design	measurement prediction; H interface bet What's OUT	What's IN: In New (faster) simulation techniques (physical, data science, HPC); Matching qu neasurement data like imaging & simulation parameters; NOUEL V&V & UQ for or orediction; High throughput experiment with unknown uncertainty; Explore/define nterface between raw data collection and its use (after processing)					
	Short term (+1 year)	2018	Medium term	20 (+3 years)	Long term	(+5 years)	2 NEXT STEPS	
Required research/ technology development	Use case development (materials); Relate to product dev process system engineering (V&V) process engineering; Specifying type of data to material scientists – what needs to be measured for simulation; Software systems; Big data (high throughput experiments, robotic, miniature/micro)	TARGET Working use cases	Making model (standard) system for computing simulation and experiment data	TARGET Establish protocol (general purpose)	Validated models. Virtual certification. Better predictior of the effects of uncertainty	TARGET	steps: Turn this roadmap into a white paper to	
Milestones		Proof of con (impact)	icept		Demonstrate mpact		- lead to funding	
Resource requirements (people, equipment; prototyping, etc.)	Industrial engagement from domain experts (post docs/ PhD); HPC system (CPU and GPU); Hardware (measurement, HPC)		Software engineers	Resource for im (user friendly)	Resource for implementation (user friendly)			
Funding mechanisms	Exploratory funding → triage experiment and special joint	Precompetitive Industr	Advanced devel	Advanced development				
Other enablers	Engagement/buy-in							
Risks	Needs strong collaboration		Use cases don't delive	r	Low impact	Low impact		

Project K - Improved data quality through advances in measurement and simulation

L. DEVELOP RISK PREDICTION AND ANALYSIS MODELS USING MULTIPLE DATA SOURCES/TYPES

A successful outcome for this project would be guidelines on how to perform risk analysis in various scenarios, and a toolbox to assist the fusion of different sources of data.

In the short-term, the project should try to quantify and categorise risk, as well as identify the different data sources and types to generate real guidance for one sector, for example the communication sector. In the medium-term the communications data could be integrated with other systems such as autonomous vehicles, and the weather, or GPS data used therein. (This would then create a set of guidelines for risk analysis of autonomous vehicles.) In the long-term, a commercial product is envisaged, which will generate risk predictors, possibly with star ratings and NPL certified risk analysis on the data. Some research of how the analysis could be transferred between sectors, for example, from autonomous vehicles, to finance or energy infrastructure would also need to be included. Finally, public and/or industrial funding would be required for such a project.

Project: Develop	Risk Prediction and Analys	sis Models using Mu	ltiple Data Source	es/Types					
	Project summary description Developing risk prediction ar sources/types		ig multiple data		Generic		vailable data; Any data risk an		d future: nes on how to do Ilysis in various
Project description/ scope	iption/ Quantify data quality to assure high quality information			rration; reliable racteristics (data leering; methods			ndards on risk prediction. Guide to fuse data		os; ooks and toolbox different formats of
	Short term (+	2018 1 year)	2020 Medium term (+3 years)			Long term (+5 ye	ars) ²⁰²²	NEXT STEPS	
Required research/ technology development	Quantify risk, categorize risk; Identify data sources and types	TARGET Guidance on risk for one sector e.g. communications protocol	other sources for of autonomous vehicle;		Generic models; Implementation in generic software rating e.g. NPL certified.		Immediate next steps: Find sectors interested. Find people interested.		
Milestones	Company agrees to enter a partnership for medium term activities	1 st guideline on Risk Analysis for one sector, e.g. communications				Demonstration to OEMs, DoT, Telecoms		\$	Find partners interested.
Resource requirements (people, equipment; prototyping, etc.)	Communications people (Elec Mathematicians, Cryptography computers, Machine learning; Telecoms, ETSI; Engagement	y expertise, Big People from OEMs,	eMs,		ner with; Autonomous car		Social engagement; Cybe security	er	
Funding mechanisms	EMPIR NPL & Horizon 2020		CCAV & partner c	ompany IP			Partner companies from sectors (IP)	nultiple	
Other enablers	Organizations/bodies already Government – start dialogue v		Dept. of Transport, OEMs, Telecoms, General public			Legislation			
Risks (& risk appraisal)	Lack of qualified individuals (h Funding (critical risk)	nigh risk)	Too sector specific Lack of partner co [Lack of] Industrial	mpany (hi	, gh risk)	dium risk)	One size (model) fits all (high risk)		

Project L - Develop risk prediction and analysis models using multiple data sources/types

M. NEXT-GENERATION ANALYTICS (DEVELOPING NEXT-GENERATION TOOLSETS FOR DATA ANALYTICS)

This roadmap explores how to develop the next generation of toolsets for data analytics. Data analytics is hard and difficult to implement effectively without data scientists, and there are not many data scientists available. The problem can be approached in two ways: training and employing more data scientists, or simplifying the job and trying to do more with less. One approach for the latter was to enable less specialised people or staff to create analytic solutions, and embed them into software solutions.

A key element on this approach would be around user interfaces, where drag and drop options could be provided for some types of analytic solutions. Starting small, it can capture the main industry and data scientist expertise in a plug-in model that could be integrated into a tool delivered to users, IT staff, or software developers, for example, in order to facilitate their job.

The key skills needed are data science and software development skills, in order to implement that knowledge in software.

Project: Next-Gener	ration Analytics					
Project description/	Project summary description: Interfaces for general users. Hide complexities; Replace "training" with "easier to use" tools; Integrating experiment, theory or simulation data; Help industrial scientist decide next experiment/study	New maths & algorithms; Decision trees; Net	What's IN: New maths & algorithms; Decision trees; New (parallel/ distributed) hardware & software; Embed data analytics			
scope	Industry needs/ challenges it addresses: Skills shortage; Lower entry barrier to data analytics/ machine learning	What's OUT: Development of underlying maths or technic	ques	skillsets; Machine learning data analytics sof	0	
Required	Short term (+1 year)	Medium term (+3 years)	Medium term (+3 years) 2020 Long term (+5 years)		NEXT STEPS	
research/ technology development	Identify missing skills for next steps; Data import	Develop UK for IT people to drag/drop simple analytics solutions; Plug-in abstraction	Commercial analytics solutions delivered without needing data scientists; Outlier detection		Immediate next steps: Pick an	
Milestones					exemplar;	
Resource requirements (people, equipment; prototyping, etc.)	Data scientist; DFC; Ul/tool developer; Platforms	Domain expertise	More maths a	& algorithms	Assemble partners ('supply', 'delivery',	
Funding mechanisms	Innovate UK, EPSRC; STFC, Hartree, Customers.				'user')	
Other enablers						
Risks	Codifying data expertise is too hard Insufficient funding	Lack of adoption Unable to grow in scope	No ongoing o maintenance			

Project M - Next-generation analytics

N. ETHICAL STANDARD(S) FOR TOTAL DATA LIFECYCLE (DEVELOP STANDARDS (INCLUDING ETHICS AND PRE-HARVEST/RECONNAISSANCE PROCESSES) AND HOMOGENOUS TOOLS/TECHNIQUES FOR DATA COLLECTION (AND USE ON LARGE SCALE))

The exploration of this project started quite broad, but was narrowed down to ethical standards for total data lifecycle. Various ethical issues were discussed on company acquisitions, autonomous vehicles, etc. The idea here is to have some standards for handling ethics. Before an international standard can be developed, an important step would be the setting up of a working group, and thereafter, running through some use cases.

Although an international standard would be good, it is complicated by different countries having different views on ethics. This is probably the biggest risk that this project might face as it would get complicated quite quickly. But this is an increasingly important issue, and the earlier it is addressed the more chances of success it would have. This project should be publicly funded initially with private support in its later phases.

Project: Ethical Standard(s) for Total Data Lifecycle								
	Project summary description: To produce an 'ethics' standard framework and test it against <i>x</i> number use cases	What's IN: Co Generalised framework; End goal is assurance; Must be independent of individual/ company/ sector/ company interests	Desired future : Companies to adopt to act in an ethical way; Drivers behaviour;					
Project description/ scope	Industry needs/ challenges it addresses: Robotics & autonomous systems; ethical decisions not made by humans; Individuals (health and consumer privacy); Society (defence, security, health); Company (disclosure of company performance, trade secrets, IP, Confidentiality); standards for archival, metadata and searching of data; trustworthy real-lime data and information; quality indicators of AI algorithm and the data it produces	What's OUT: Technology agnostic	onsumers iderstand ethical amework and use of eir data					
	Short term (+1 year)	Medium term (+3 years) 2020 Long term (+5 years)	NEXT STEPS					
Required research/ technology development	1. What good practice exists? 2.Does it translate to other use cases? 3.Produce interim design guide 4.Apply across test scenarios (and refine) 5.Devise ethical framework/options for levels of moral consideration	International standard (kite mark) and Ongoing and repeat adoption and inspection	Immediate next steps Find a					
Milestones	Form working groups/committees/ governance Publish and consult on interim guidance rollout	Agree initial standard and publish Inspection	champion/ leader Government action to help initiate					
Resource requirements (people, equipment; prototyping, etc.)	Devise framework: committee and networking and consultation time; £2m; Test framework: data experiments, collection, design, programming, storage, & operational research; Publish & route to market: education & training & assurance/inspection	Market should self-sustain. Auditing and inspection. Business to Business services.	House of Commons Enquiry to kick off?					
Funding mechanisms	Public sector	Private sector	-					
Other enablers	Political and regulatory; Analysis of value add/market advantage to encourage uptake; Consumer and public opinion and practice							
Risks	National security; H&S – individual/society; Very difficult; Lack of consensus on what is 'ethical' or 'right'	Business case and added value difficult to make May need a regulatory approach; Public perception and/or lack of knowledge and apathy						

Project N - Ethical standard(s) for total data lifecycle

O. DETERMINE NEW MODELS OF DATA STORAGE, ACCESS, AND DISTRIBUTION THAT CAN ALLOW A NEW DISTRIBUTED ECONOMY IN MANUFACTURING TO THRIVE UNDER EXISTING RESTRICTIONS

This project tried to determine new models of data storage, access and distribution that may allow a new distributed economy to thrive under existing restrictions. This could enable the next industrial revolution, and has strong links from a data perspective with Project B (Develop data (and Metadata) Provenance Standards...) and Project E (Applying HPC, Big Data and Cognitive Systems...) projects, in terms of data provenance, quality, reliability and certainty.

The drivers for this project include the increasing need for mass customisation and small batch production, as well as high-value manufacturing. This results in a distributed IP creation or design, and production of items. In such a system, IP protection could be rendered worthless and so UK manufacturing needs to become more agile to out-think the competition.

Different technologies, such as additive layer manufacturing and others, will be required, but as this is a long-term project (25 to 35 years potentially) the technology options are uncertain. The risks could potentially be catastrophic for UK manufacturing, if UK manufacturing does not embrace a new phase – a new industrial revolution. Potential solutions could be the creation of a Data Fidelity Centre where a manufacturing supply chain will be created in a digital realm before transferring it into the real world.

	odels of Data Storage, Acces der Existing Restrictions – o			ow New (More) Di	stributed Eco	onomy in Manufac	turing (and i	raising
Project description/	Project summary description: Distributed (resilience) & dece (strengthened) (supply chain); supply chains – confirm (or oth	; Stress testing of	loT (no	Scope What's IN: IoT (not the buzzword); Delinking production & IP generation; New market areas & applications; Cloud computing			UK manut	uture: n & productivity of facturing base; 2- iness models
scope	Industry needs/ challenges it a Mass customisation; Consume (Ultra responsive to 'Star Trek high value (delivered at an acc				spoke suit which			
Required research/ technology	Short term (+1	Ме	edium term (+3 ye	2020 ars)	202 Long term (+	22 (& beyond) 5 years)	NEXT STEPS	
development	Repeatability & reproducibility, Reputation/provenance/ fraud management		information; suppliers; or Additive mar	Trusted global catalogue of enabling information; Discoverability of customers/ suppliers; orders/ catalogues etc.; Additive manufacturing (1. Materials, 2. Machine/nearer "net shape" than current)		IP protection; End to end integrity		Immediate next steps: Lobby Government (understand
Milestones	Measurably more resilient supply chain	Distributed small-t value additive man					societal, technical, employment risks	
Resource requirements (people, equipment; prototyping, etc.)	Additive manufacturers (Rolls-	-Royce etc.)						and benefits) Awareness raising (international
Funding mechanisms	Direct government funding; Co	ommercial funding	Commer	cial				competition)
Other enablers		centive for radical business models; SME upport; Stress testing of supply chains						
Risks	Near term specificity; Lack of government investmen Implementation of GDPR	nt;	Fraud; Industry decline/collapse; Resistance to change (or apathy);			Societal change; Quantum computi issues for securing Communications		

Project O - Determine new models of data storage, access and distribution

CONCLUSIONS

There were 89 participants from industry and academia that attended the UK Workshop on Data Metrology and Standards commissioned by the National Physical Laboratory, and delivered with the Universities of Cambridge and Huddersfield. The aim of the workshop was to engage UK industrial users of data to identify data measurement challenges and explore research project ideas to address them.

The following 15 projects were identified as priorities to respond to identified challenges. These projects were judged to be most important given the significant industry opportunity they potentially can open up, and also that they were reasonably achievable:

- A. Develop standards (and optimisation models) for data quality (including accuracy, confidence and fidelity)
- B. Develop data (and metadata) provenance standards and requirements
- C. Next-generation integration algorithms and methodologies for multiple data sources
- D. Methods and statistics to estimate the uncertainty (and develop applications for) spatialtemporal models (and best practice techniques/algorithms for analysis and modelling of sensor data (including data compression for storage of previously recorded sensor data)
- E. Applying HPC, Big Data and Cognitive systems for decision support in chemistry, materials, life science and engineering discovery
- F. Develop standards for data security
- G. Machine augmented learning and knowledge extraction from scientific documents
- H. Curation and annotation of very large datasets available for public and commercial usage
- I. Integrated optimisation of supply chain
- J. Develop tools and standards for sensor precision and calibration over internet
- K. Improved data quality through advances in measurement and simulation capability
- L. Develop risk prediction and analysis models using multiple data sources/types
- M. Developing next-generation toolsets for data analytics
- N. Develop standards (including ethics and pre-harvest/reconnaissance processes) and homogenous tools/techniques for data collection (and use on large scale)
- O. Determine new models of data storage, access and distribution that can allow a new distributed economy to thrive under existing restrictions or rewrite legislation

The workshop marked an important first step in evaluating the challenges and needs of UK industrial users of data, and the outputs of the project formulation will be used in developing NPL's data science research strategy. Engagement with NPL allows companies to leverage national data infrastructure, facilities and knowledge to maximise their investment in generating, understanding and using data far beyond the current level with private investment in big data facilities. To that end, NPL is committed to connecting with new partners and collaborators – for more information please contact <u>datascience@npl.co.uk</u>

APPENDIX

UN-SHORTLISTED INDUSTRY NEEDS/CHALLENGES AND PROJECTS

Table 4 - Industry needs and challenges not voted for by workshop participants

Industry needs and challenges	Timescale	Votes
Continuous monitoring of pipeline flow rates using acoustics sensors and data	ST-LT	0
Monitoring of compressors on oil and gas platforms and liquefaction plants	ST-MT	0
Companies that do not evaluate and embrace new data technologies risk becoming uncompetitive	ST	0
Exascale computing application giving real time insight to complex problems with embedded smartness	LT	0
Recent ability to process unstructured data provides new capabilities that can be encoded in applications	ST	0
Using general purpose operating systems (e.g. Windows and Linux)	ST	0
Unregulated data as principle source of dynamic human information exchange vice info/data publishing/archiving	MT	0
Predictions using a suite of environmental variables and open data to reduce risks from environmental hazards	LT	0
Introduce digital trading schemes in real time	LT	0
Codification of best farming practice (and options lists)	ST	0
Augmenting human capabilities especially among least able	LT	0
Low-cost, high throughput measurement of multiple 'omics data for biomedical research and suitable for cohort studies	ST-LT	0
Simulation of dynamic processes, estimation of interactions beyond 'omics layers, and identification of key molecules, biomarkers, drug targets using trans-omics data	MT	0
Workforce including sales, geared towards traditional products	ST	0
Acceptance of new technologies making errors very low (when compared to human making errors at greater rates)	MT	0
Management of human judgement interventions for contextual (therefore) intelligent understanding - think people	ST-LT	0
How to comply with data import/export laws	ST	0

Proposed projects (not shortlisted)	Timescale	Opp.	Feas.
	A 47	votes	votes
Algorithms for real time data dependant modelling experiments and applications	MT	5	0
Analyse interface between data (algorithm, data format, etc.) by materials simulation and feasible data analysis methods	ST-LT	3	0
Constructing and subsequently implementing (with the ability to modify for cloud applications) a framework for measuring instruments based on virtualisation	ST-LT	0	0
Develop and promote standards/guidance material on data analysis for cyber-physical systems	ST-MT	0	0
Collaboration with institutes to establish accreditation curriculum in Data Science	ST	0	0
Create efficient algorithms which can process high frequency data in pipeline monitoring	ST-LT	0	0
Define and broaden stakeholder engagement and provide leadership in standardisation	ST-MT	0	0
Develop reliable and seamless multi-scale materials simulations by support of data science	MT	0	0
X-ray computed tomography as a metrology method for integration into adaptive machining	MT-LT	0	0
Activities akin to ExCape in other areas (e.g. microscopy)	ST	0	0
Adoption of new networking standards (e.g. White Rabbit equivalent)	LT	0	0
Case studies to deliver impact e.g. complex system uncertainty and integrity assessment to drive decision making	ST	0	0
Data filtering/classification to determine temporal 'tick' of data type.	LT	0	0
Develop degree accreditation scheme (like BCS) in collaboration with industry.	ST	0	0
Identity of Entities project in the context of BIM Level 3	ST	0	0
Internal data analytics training and mentorship programme	ST	0	0
Outreach to policy-makers	ST	0	0
Standardisation in digital/online age verification	ST	0	0
Standardisation of metrics and descriptors used for dose data	ST	0	0
Measurement of emissivity within non-equilibrium processing	ST	0	0
Policing and high profile prosecutions of trolls and phishers	ST	0	0
Dissemination of expert systems (algorithms and information)	MT	0	0
Extend existing data hubs with Web of Data Capabilities and spatio-temporal support (e.g. GeoSPARQL)	ST	0	0
Development of algorithms for diagnosis of patients using trans- omics data	LT	0	0

WORKSHOP FEEDBACK

There were 29 workshop participants who provided feedback. Of these 96 per cent considered the workshop to be excellent, very good or good. The detailed feedback is shown below.

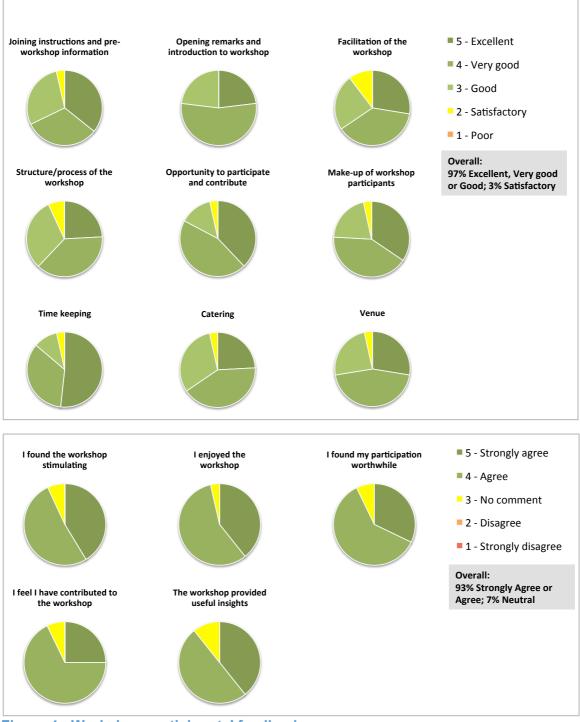


Figure 4 - Workshop participants' feedback

WORKSHOP PARTICIPANTS

Table 6 - List of workshop delegates and their respective organisations

Name	Organisation
Claire Donoghue	3M
Suzanne Shea	3M
Ralph Ecclestone	Access Cambridge
Hisao Nakamura	AIST
George Dibb	All-party Parliamentary Group on Data Analytics
Claus Bendtsen	AstraZeneca
Julian Hill	BAE Systems Applied Intelligence Ltd
Hugh Boyes	Bodvoc Ltd, Warwick Manufacturing Group
James Aston	BRE
James Gbadamosi	BRE
Richard Wishart	Delivery Management Ltd
Paul Galwas	Digital Catapult
Stuart Homann	Environment Agency
Monty Mountford	FREMO Ltd
Steve Morgan	Fujitsu
Steven Wilson	GCGP Enterprise Partnership (LEP)
Simon Thornber	GSK
Andy West	GSK
Michael Gleaves	Hartree Centre
Martyn Winn	Hartree Centre
Glenn Martyna	IBM
Nigel Rix	Innovate UK
Matt Sansam	Innovate UK
Mark Wharton	lotic Labs
Kris Kobylinski	Jaguar Land Rover
Liqun Yang	KTN
Yasuhide Fukumoto	Kyushu University
Hiroyuki Sasaki	Kyushu University
Jim, Roche	Lenovo UK
Ruth Boumphrey	Lloyd's Register Foundation
Mike Dewar	NAG
Robert Hanisch	NIST
John Bancroft	NPL
Elena Barton	NPL
Sunny Bhandari	NPL
Andy Blackmore	NPL
Lindsay Chapman	NPL
Stephane Chretien	NPL
Alistair Forbes	NPL
Nigel Fox	NPL
lan Gilmore	NPL

Peter Harris	NPL
JT Janssen	NPL
Christopher Jones	NPL
Amir Kayani	NPL
Lisa Leonard	NPL
Valerie Livina	NPL
Ric Parker	NPL
Stephen Robinson	NPL
Ivan Rungger	NPL
Sophie Smith	NPL
Peter Thompson	NPL
Jenny Wooldridge	NPL
Rob Woollin	NPL
Vibin Vijay	OCF
David Yip	OCF
Daniel Peters	PTB
Henning Baldauf	QuoData
Ron Bates	Rolls Royce
Michael Cunningham	Rolls Royce
Pete Loftus	Rolls Royce
Elizabeth Quaglia	Royal Holloway University London
Mark Halling-Brown	Royal Surrey County Hospital
Mishal Patel	
	Royal Surrey County Hospital Shell
Tim Park	STEC
Bryan Edwards Amanda Lane	
	Unilever
Pete Davies	Uniper
Nathan Gould	Uniper
Paul Alexander	University of Cambridge
Yin Chang	University of Cambridge
Clare Dyer-Smith	University of Cambridge
Ayat Fekry	University of Cambridge
Alan O'Neill	University of Cambridge
Mark Reader	University of Cambridge
Filippo Spiga	University of Cambridge
Tien-Chun Wu	University of Cambridge
Grigoris Antoniou	University of Huddersfield
Andrew Ball	University of Huddersfield
James Devitt	University of Huddersfield
John Remedios	University of Leicester
Paolo Missier	University of Newcastle
Hongjie Ma	University of Portsmouth
Michael Grinfeld	University of Strathclyde
James Irvine	University of Strathclyde

Blair Johnston	University of Strathclyde
Jiazhu Pan	University of Strathclyde
Greig Paul	University of Strathclyde
Robert Elliott	University of Surrey / NPL

Table 7 - Participant groupings for exploring the fifteen priority projects

Pro	ject	Participants
A	Develop standards (and optimisation models) for data quality (incl. accuracy, confidence and fidelity)	Vibin Vijay, John Remedios, Robert Elliott, James Devitt, Valerie Livina
В	Develop data (and metadata) provenance standards and requirements	David Yip, Kris Kobylinski, Andrew Ball, Paolo Missier, Alistair Forbes
С	Next-generation integration algorithms and methodologies for multiple data sources	Mark Reader, James Gbadamosi, Amanda Lane, Blair Johnston, Peter Harris
D	Methods and statistics to estimate uncertainty (and develop applications) for spatial-temporal models	Monty Mountford, Henning Baldauf, Stuart Homann, Jiazhu Pan, Elena Barton
E	Applying HPC, Big Data and cognitive systems for decision support in chemistry, materials, life science and engineering discovery	Mike Dewar, Yasuhide Fukumoto, Michael Gleaves, Filippo Spiga, Ivan Rungger
F	Develop standards for data security	Elizabeth Quaglia, James Aston, Hugh Boyes, Julian Hill, Ric Parker
G	Machine augmented learning and knowledge extraction from scientific documents	Michael Cunningham, Claus Bendtsen, Simon Thornber, Andy West, Stephane Chretien
Н	Curation and annotation of very large datasets available for public and commercial usage	Claire Donoghue, Nigel Fox
T	Integrated optimisation of supply chain	Liqun Yang, Tim Park, Grigoris Antoniou, James Irvine, Christopher Jones
J	Develop tools and standards for sensor precision and calibration over internet	Mark Wharton, Ron Bates, Robert Hanisch, Ian Gilmore
К	Improved data quality through advances in measurement and simulation capability	Hiroyuki Sasaki, Hisao Nakamura, Pete Loftus, JT Janssen
L	Develop risk prediction and analysis models using multiple data sources/types	Alan O'Neill, Sascha Eichstaedt, Suzanne Shea
Μ	Developing next-generation toolsets for data analytics	Steve Morgan, Martyn Winn, Michael Grinfeld, John Bancroft
N	Develop standards (including ethics and pre- harvest/reconnaissance processes) and homogenous tools/techniques for data collection (and use on large scale)	Ruth Boumphrey, Nathan Gould, Stephen Robinson
0	Determine new models of data storage, access and distribution that can allow new distributed economy to thrive under existing restrictions - or rewrite legislation	Daniel Peters, George Dibb, Greig Paul, Paul Galwas, Rob Woollin

Table 8 - Workshop facilitators

Name	Organisation
Imoh Ilevbare	IfM Education and Consultancy Services Ltd.
Nicky Athanassopoulou	Institute for Manufacturing
Michèle Routley	University of Cambridge
Rob Munro	

Table 9 - Workshop steering group

Name	Organisation
Jenny Wooldridge	NPL
Lindsay Chapman	NPL
Lisa Leonard	NPL
Alistair Forbes	NPL
Ian Gilmore	NPL
JT Janssen	NPL
Sundeep Bhandari	NPL

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