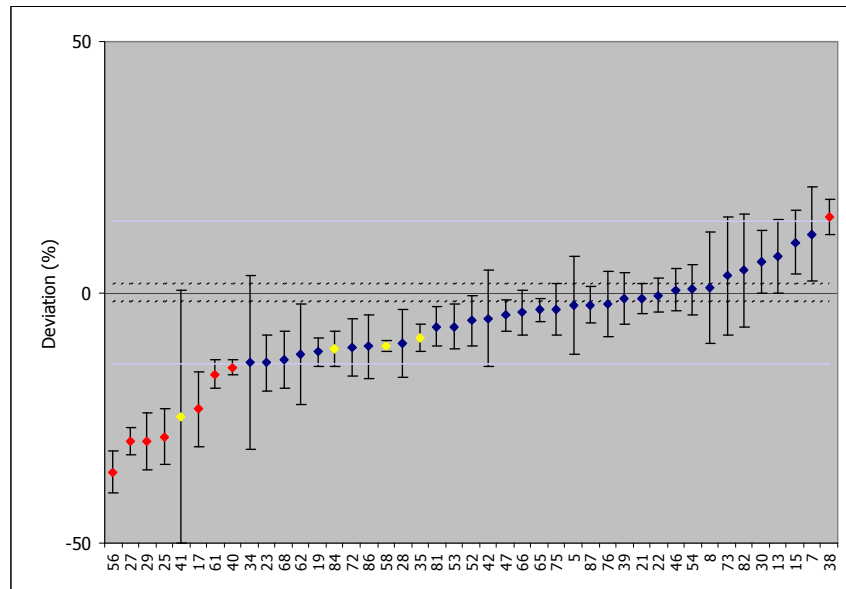


# S samples 2009



Arvic Harms

National Physical Laboratory

20 January 2010

# Radionuclides in S

6 nuclides:

$^{55}\text{Fe}$ ,  $^{90}\text{Sr}$ ,  $^{133}\text{Ba}$ ,  $^{134}\text{Cs}$ ,  $^{137}\text{Cs}$  and  $^{152}\text{Eu}$

Participants: 26

## S composition (Bq g<sup>-1</sup>)

	NPL	Labs	<i>t</i> -test	Ratio
<sup>55</sup> Fe	<b>4.38(13)</b>	4.09(21)	-1.16	0.93
<sup>90</sup> Sr	<b>0.810(20)</b>	0.757(17)	-2.01	0.93
<sup>133</sup> Ba	<b>4.91(13)</b>	4.55(3)	<b>-2.79 D</b>	0.93
<sup>134</sup> Cs	<b>11.8(3)</b>	11.05(5)	-2.38	0.94
<sup>137</sup> Cs	<b>5.05(13)</b>	5.15(4)	0.78	1.02
<sup>152</sup> Eu	<b>4.84(13)</b>	4.67(4)	-1.25	0.97

# Homogeneity uncertainty

Measure each samples once:

$$u_{bb} = \sqrt{\frac{\sum_i (x_i - \bar{x}_i)^2}{n-1}} \left( \frac{100}{\bar{x}_i} \right)$$

Measure one sample  $m$  times:

$$u_{meas} = \sqrt{\frac{\sum_j (x_j - \bar{x}_j)^2}{m-1}} \left( \frac{100}{\bar{x}_j} \right)$$

Internal (counting) uncertainty:

$$u_{int} = 100 \text{ mean} \left( \frac{u_i}{x_i} \right)$$

Homogeneity uncertainty:

$$u_{hom}^2 = u_{bb}^2 - u_{meas}^2$$

or

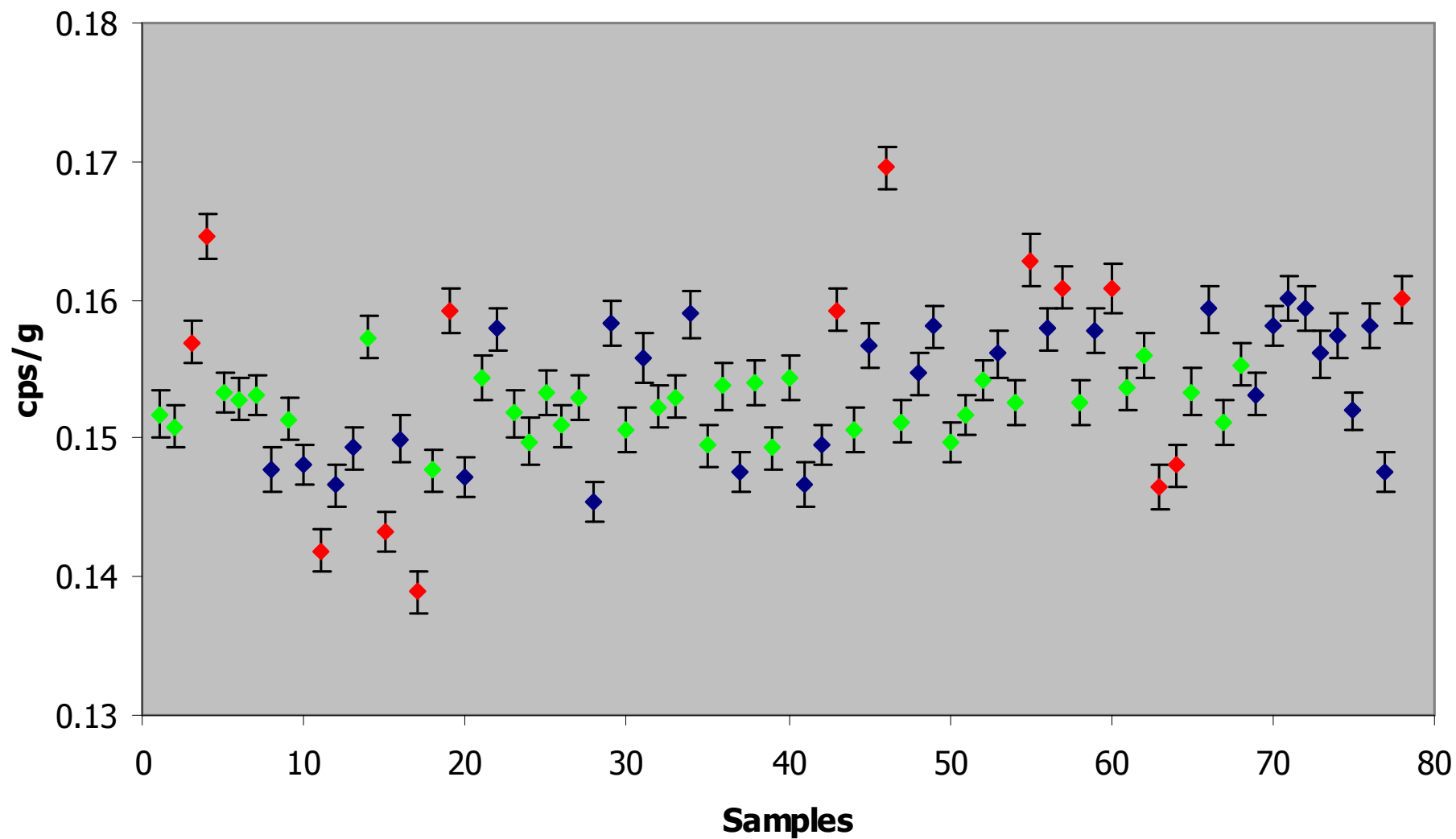
$$u_{hom}^2 = u_{bb}^2 - u_{int}^2$$

whichever gives the lowest result

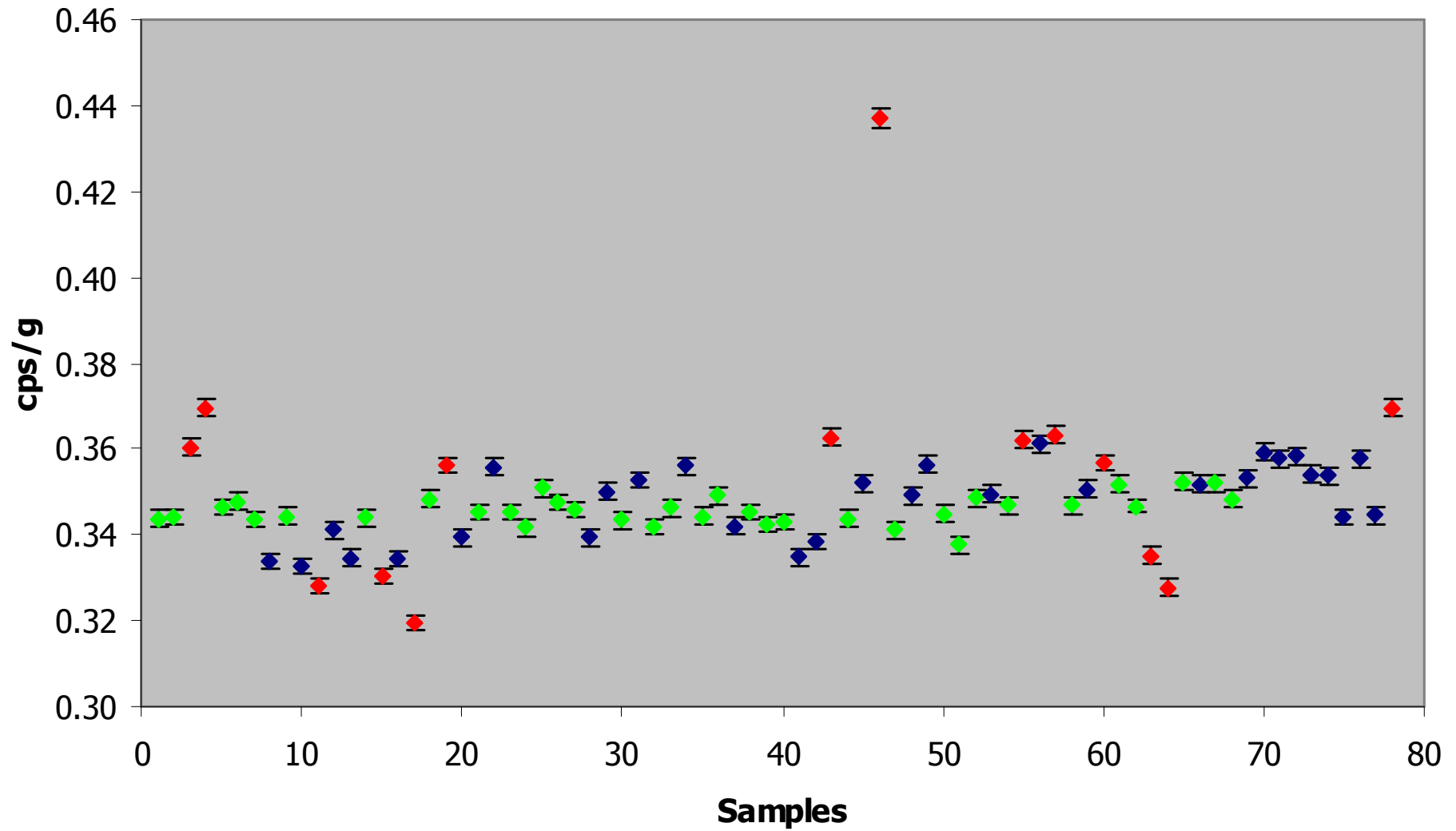
# Homogeneity uncertainty

	$u_{bb}$ (%)	$u_{meas}$ (%)	$u_{int}$ (%)	$u_{hom}$ (%)
$^{133}\text{Ba}$	1.34	1.61*	1.03	<b>0</b>
$^{134}\text{Cs}$	0.95	1.41*	0.55	<b>0</b>
$^{137}\text{Cs}$	1.19	1.73*	0.89	<b>0</b>
$^{152}\text{Eu}$	1.73	2.42*	1.42	<b>0</b>
	$u_{N^*}$ (%)	$u_{hom}$ (%)	$u_{stab}$ (%)	$u_N$ (%)
$^{55}\text{Fe}$	1.73	-	2.5	<b>3.04</b>
$^{90}\text{Sr}$	0.20	-	2.5	<b>2.51</b>
$^{133}\text{Ba}$	0.71	0	2.5	<b>2.60</b>
$^{134}\text{Cs}$	0.68	0	2.5	<b>2.59</b>
$^{137}\text{Cs}$	0.69	0	2.5	<b>2.59</b>
$^{152}\text{Eu}$	0.68	0	2.5	<b>2.59</b>

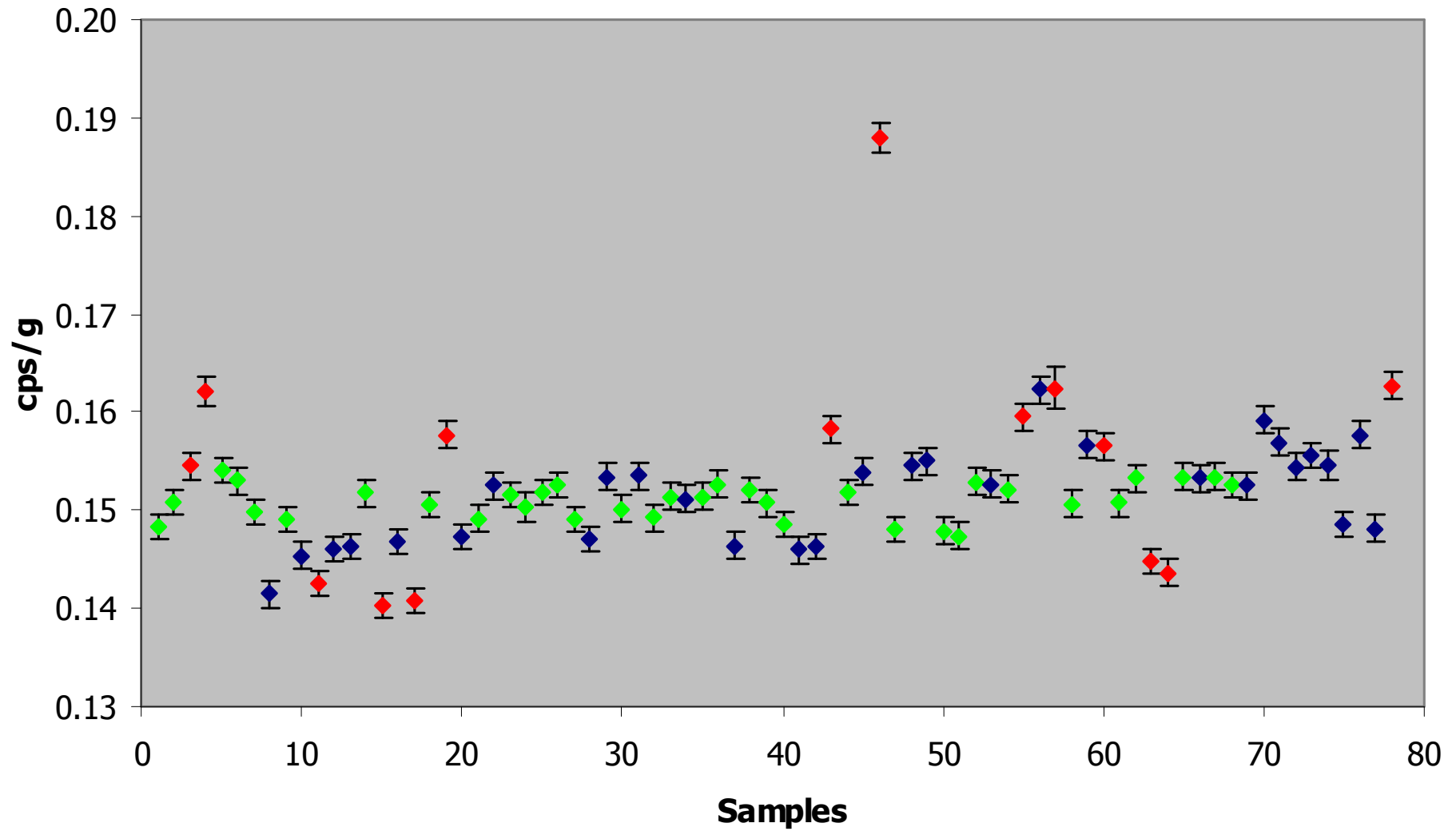
# Homogeneity Ba-133 S



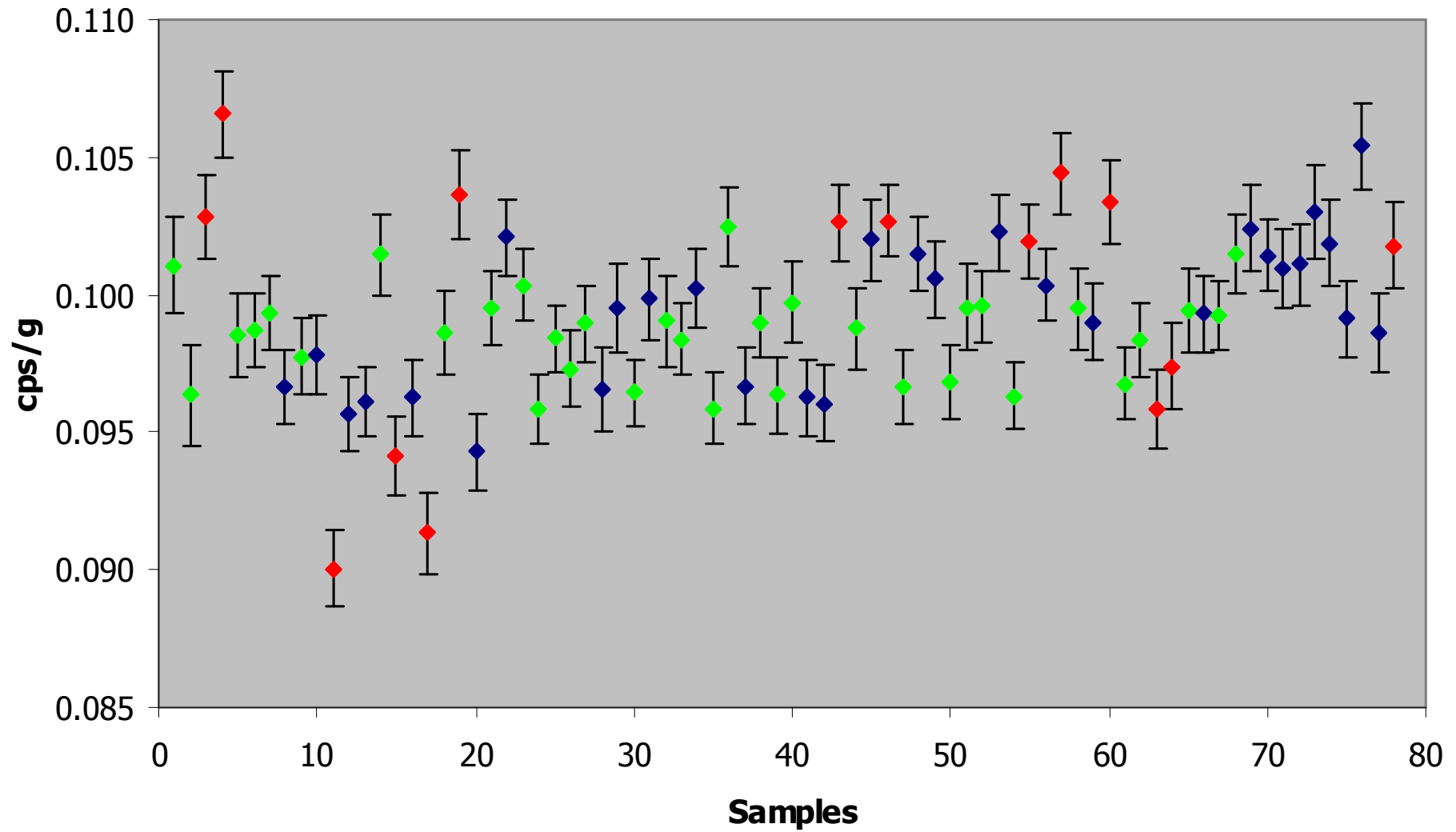
# Homogeneity Cs-134 S



# Homogeneity Cs-137 S



# Homogeneity Eu-152 S



# S in agreement (%)

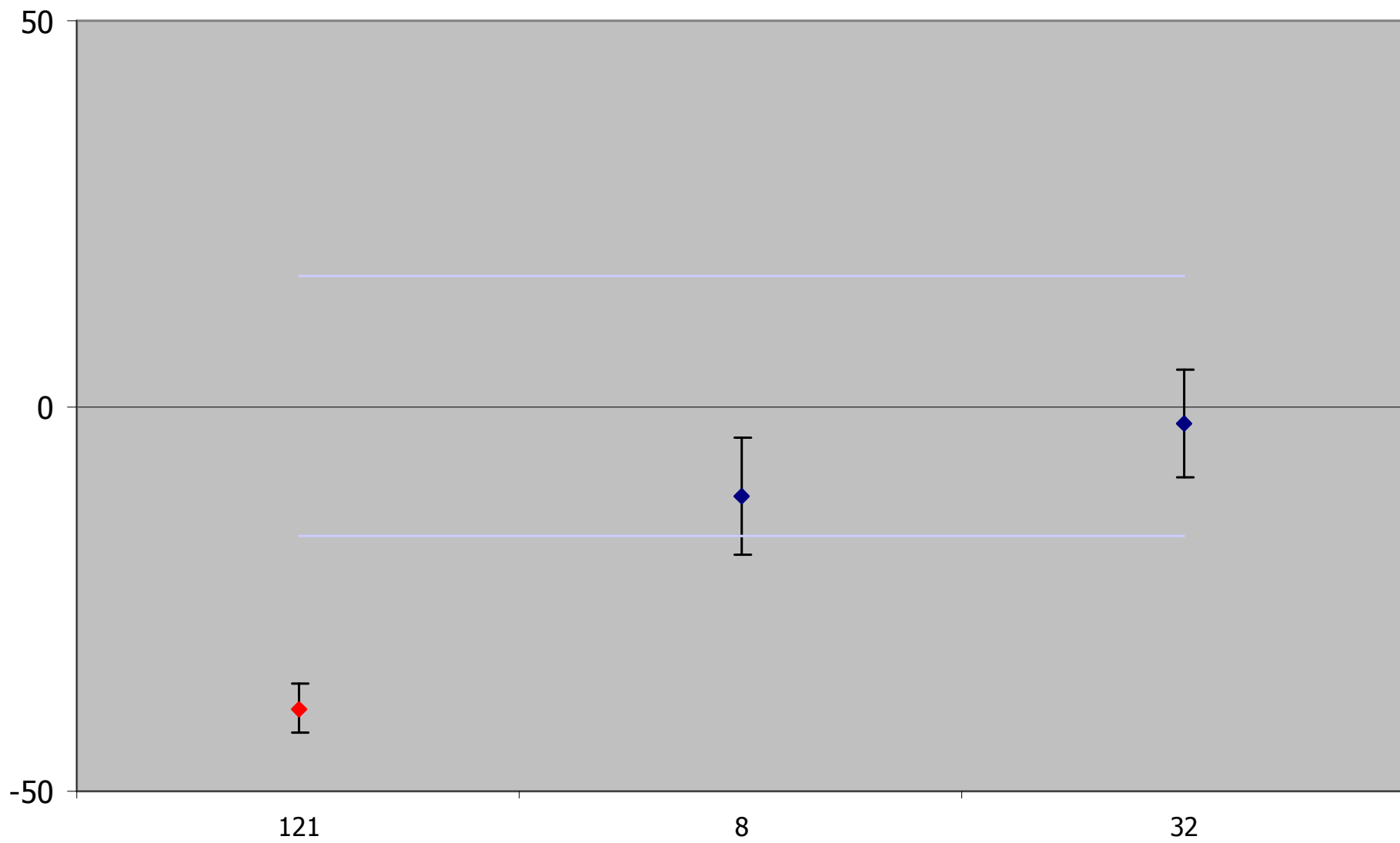
(size of LCS)

$^{55}\text{Fe}$	<b>67</b>	(67%)
$^{90}\text{Sr}$	<b>78</b>	(78%)
$^{133}\text{Ba}$	<b>64</b>	(82%)
$^{134}\text{Cs}$	<b>70</b>	(78%)
$^{137}\text{Cs}$	<b>88</b>	(88%)
$^{152}\text{Eu}$	<b>68</b>	(82%)

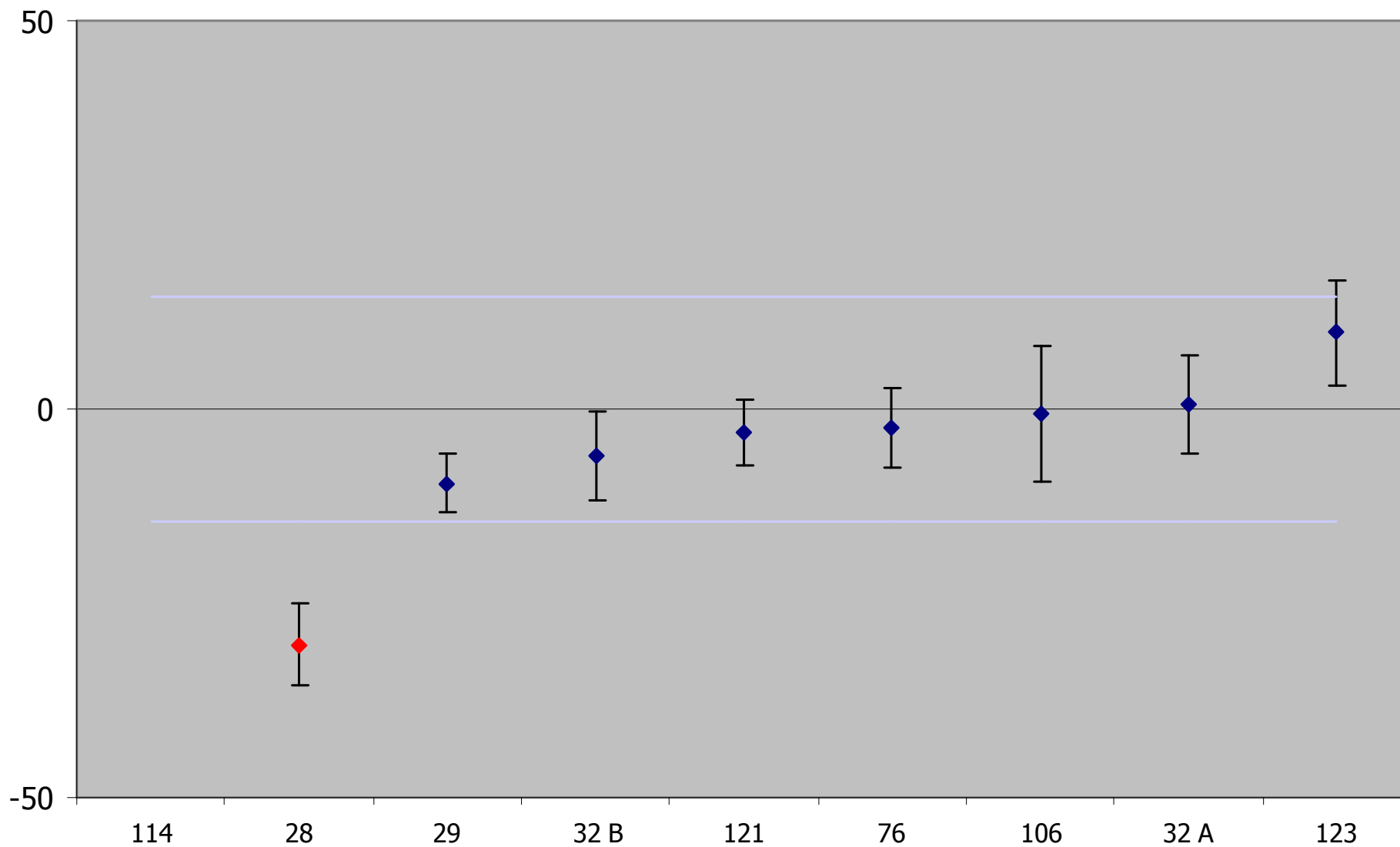
# Results S

<b>73%</b>	'in agreement'
<b>12%</b>	'questionable'
<b>16%</b>	'discrepant'

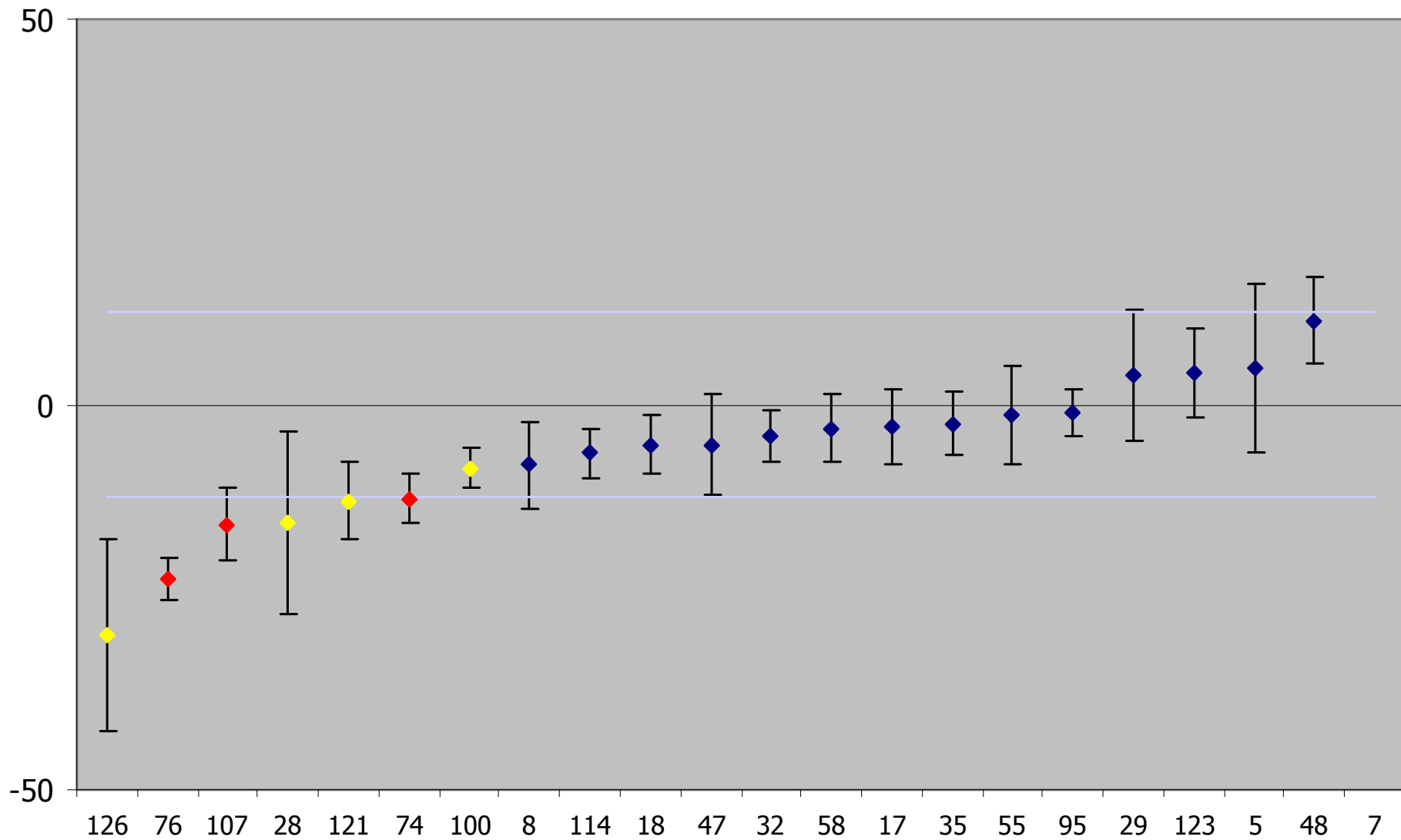
# Deviation Fe-55 S



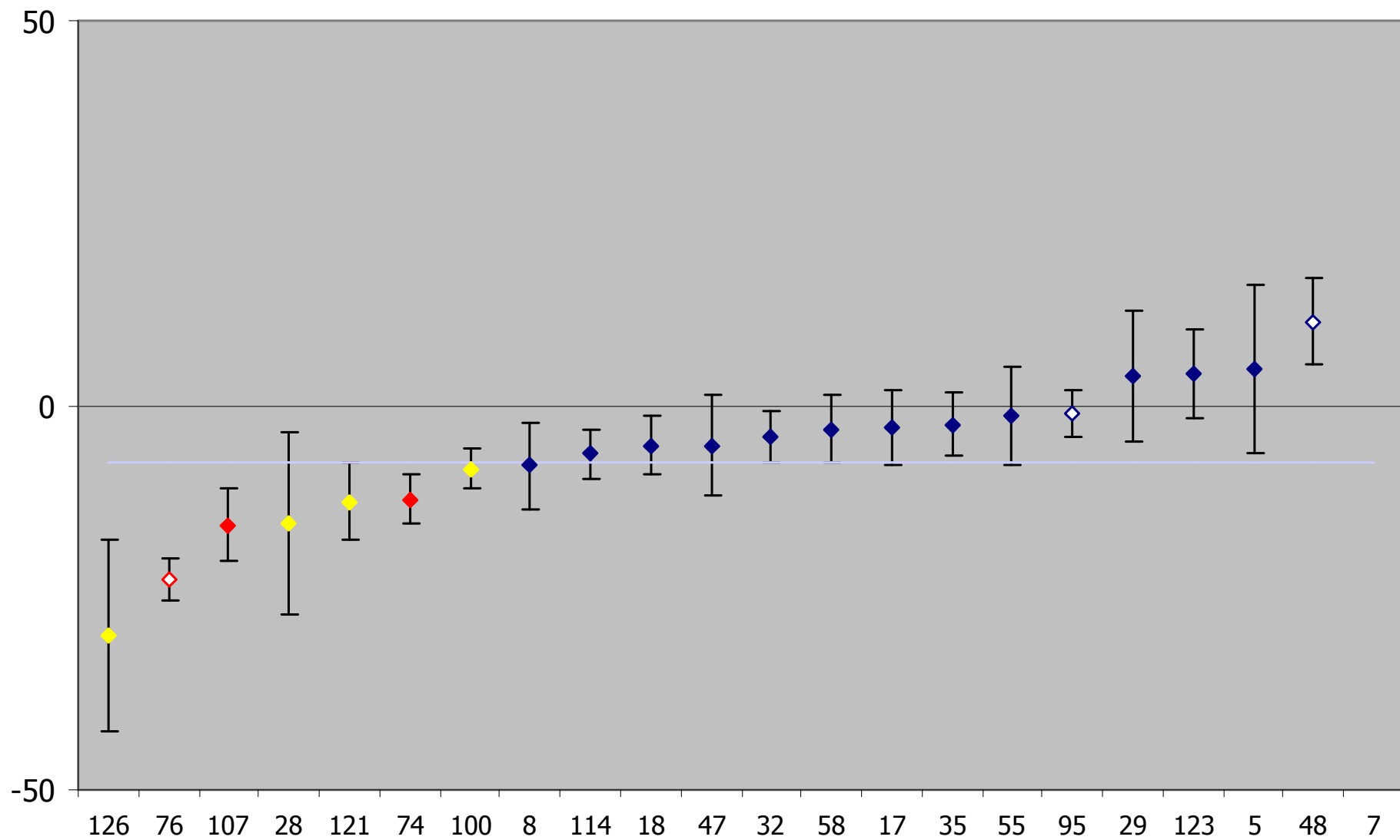
# Deviation Sr-90 S



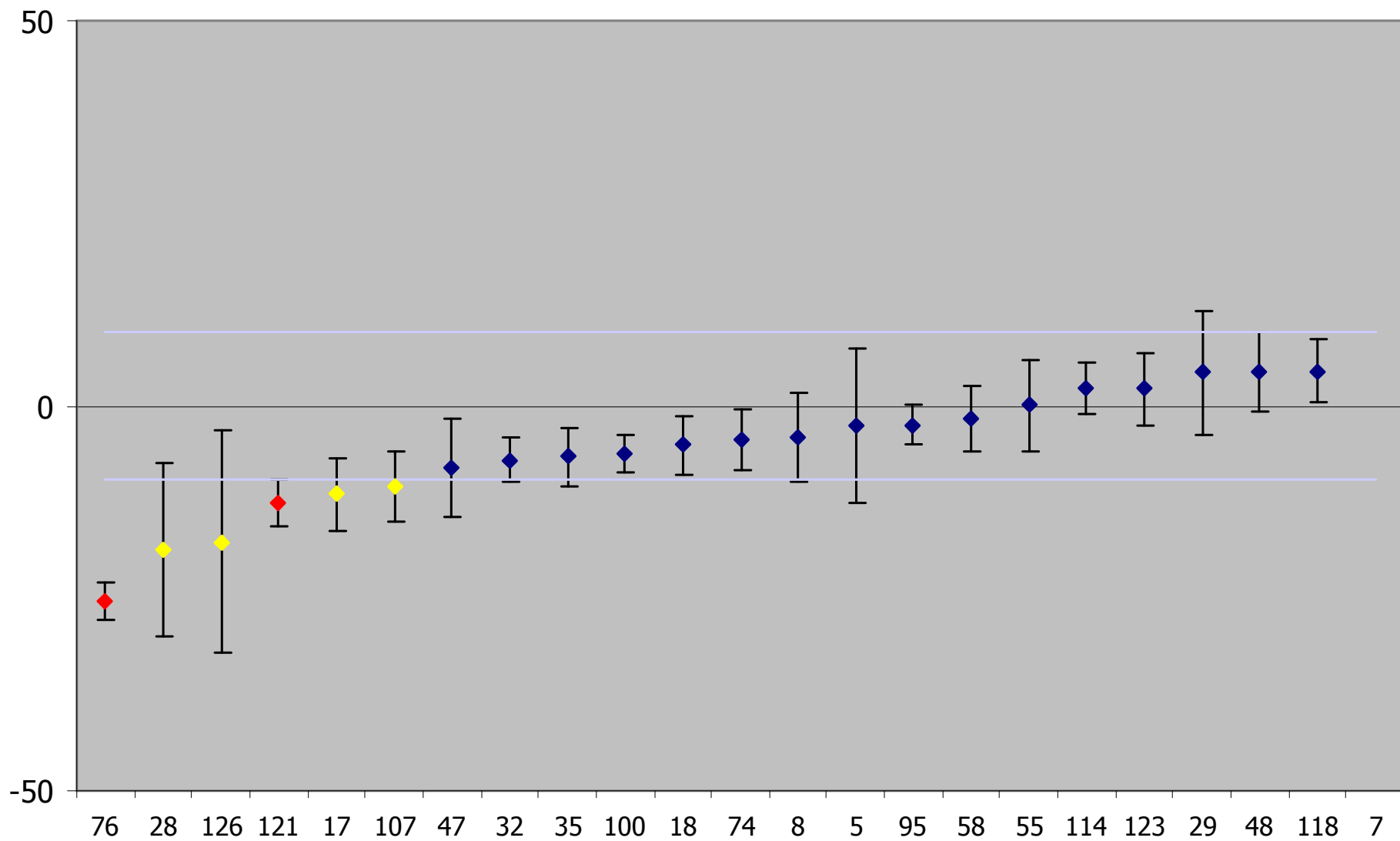
# Deviation Ba-133 S



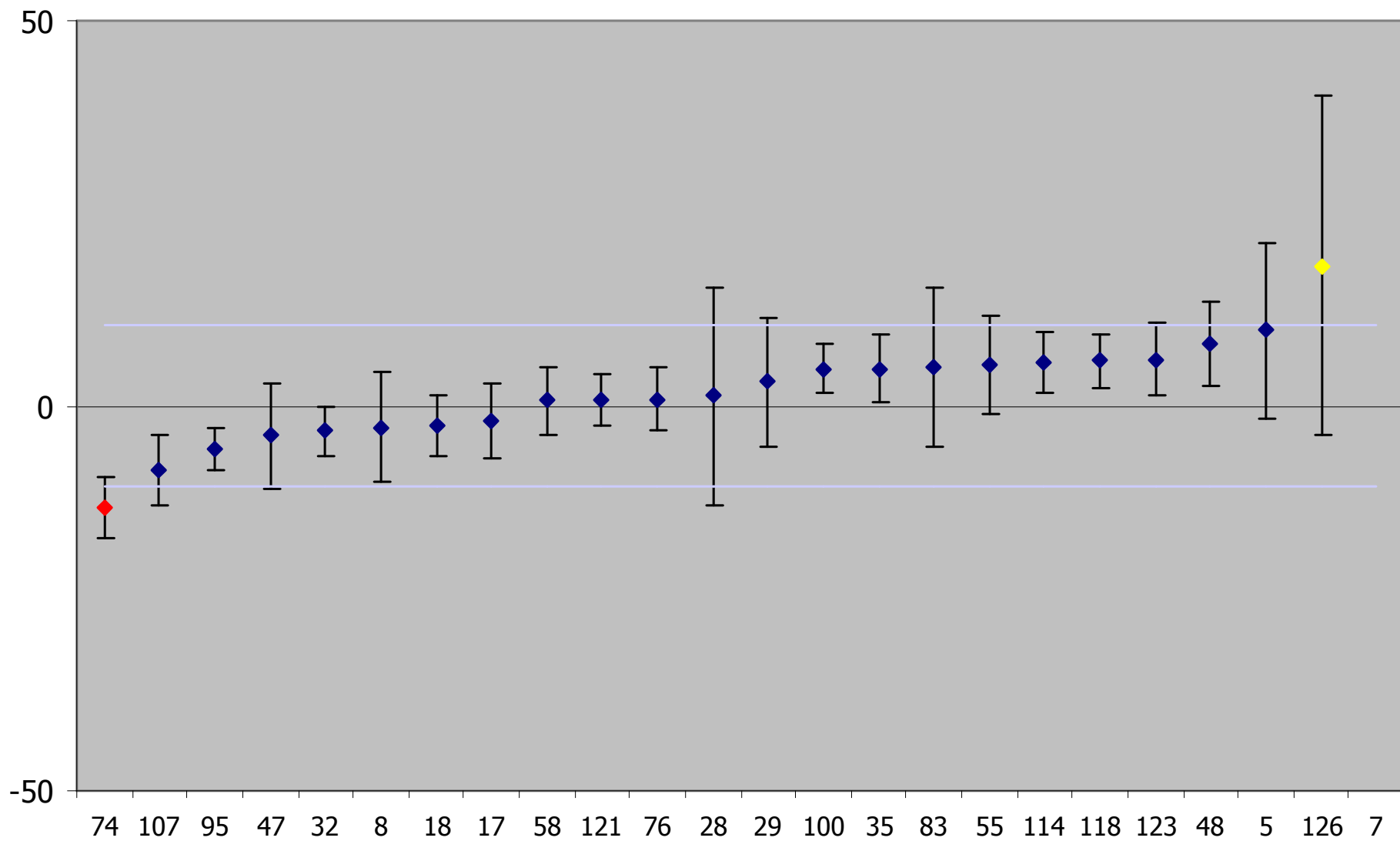
# LCS Ba-133 S



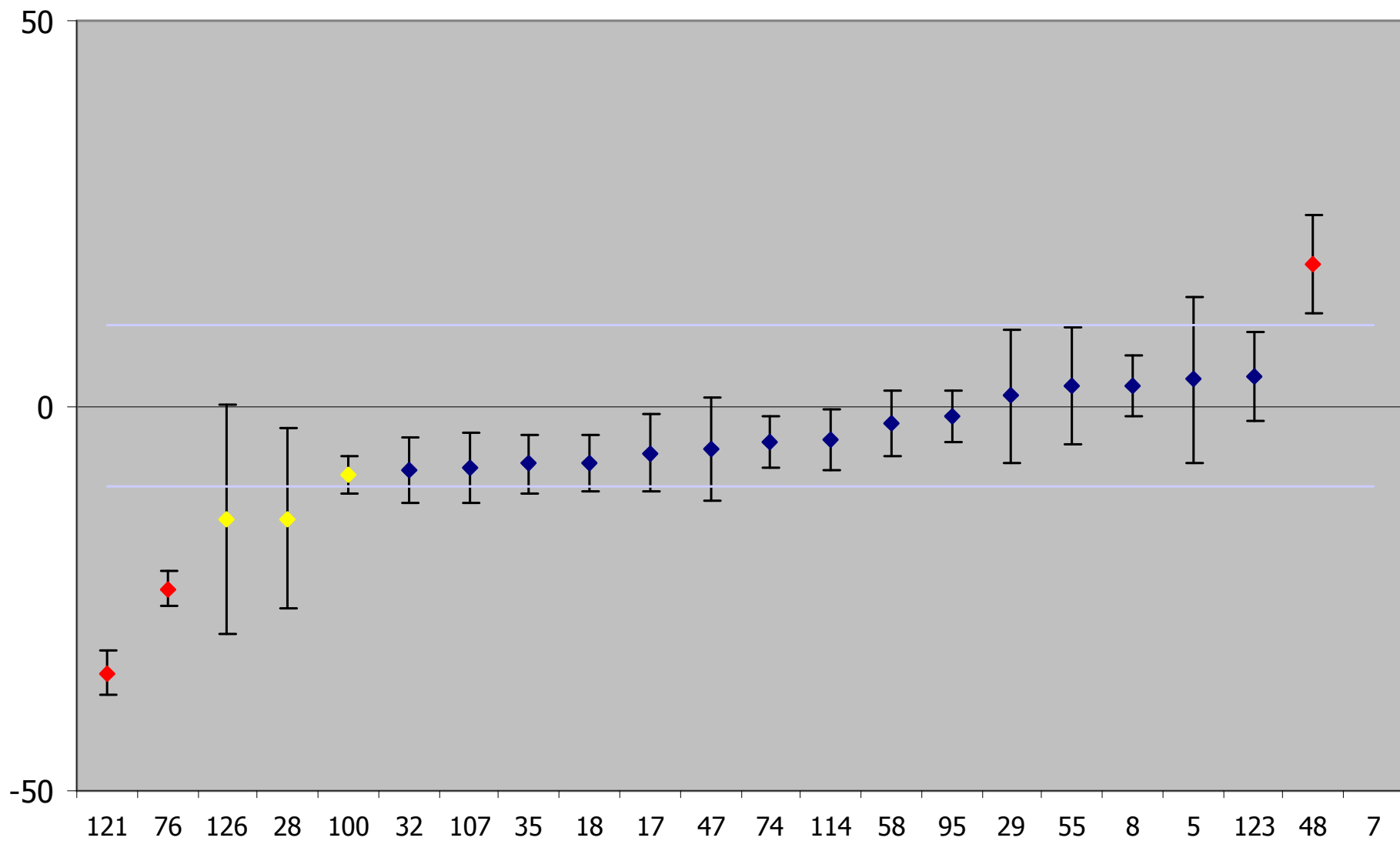
# Deviation Cs-134 S



# Deviation Cs-137 S



# Deviation Eu-152 S





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## Development of a neutron-activated concrete powder reference material

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 Comparison  
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## ABSTRACT

In this paper, the development of a neutron-activated concrete powder reference material is described. The material originated from core samples taken from a concrete bioshield of a decommissioned nuclear reactor which ceased operation almost 30 years ago after approximately 20 years of operation. The assigned values, which were in the  $\text{Bq g}^{-1}$  range, for the radionuclides in the material were determined by a 'consensus' method from measurements made by 33 organisations from 15 countries. The measurements were made within a wider test exercise (the NPL Environmental Radioactivity Proficiency Test Exercise 2008). Assigned specific activity values were obtained for  $^{60}\text{Co}$ ,  $^{137}\text{Ba}$ ,  $^{152}\text{Eu}$  and  $^{154}\text{Eu}$  (all gamma-emitting radionuclides) and indicative specific activity values were obtained for  $^3\text{H}$  (both total  $^3\text{H}$  and leachable  $^3\text{H}$ ),  $^{14}\text{C}$ ,  $^{45}\text{Ca}$ ,  $^{59}\text{Fe}$  and  $^{63}\text{Ni}$ . The samples were likely to contain  $^{36}\text{Cl}$  and  $^{41}\text{Ca}$  as well, but not enough information was received to obtain indicative values for these radionuclides.

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## 1. Introduction

Large volumes of construction materials, such as concrete, are a significant part of the low level and intermediate level radioactive waste streams generated by decommissioning nuclear facilities (Hou, 2007; Hong et al., 2009). In order to assign materials to the correct waste stream, there is a general need for certified reference materials to serve as quality control materials to achieve traceability, method validation and instrument calibration.

In this paper, the development of a neutron-activated concrete powder reference material is described. The material originated from core samples taken from the concrete bioshield of a decommissioned nuclear reactor which ceased operation almost 30 years ago after approximately 20 years of operation. Apart from natural activity, the concrete was thought to contain the following radionuclides formed by neutron activation of concrete components:  $^3\text{H}$  (both fixed and mobile),  $^{14}\text{C}$ ,  $^{36}\text{Cl}$ ,  $^{41}\text{Ca}$ ,  $^{59}\text{Fe}$ ,  $^{60}\text{Co}$ ,  $^{63}\text{Ni}$ ,  $^{137}\text{Ba}$ ,  $^{152}\text{Eu}$  and  $^{154}\text{Eu}$  (Suzuki et al., 2001; Kinno et al., 2002; Hou, 2007; Kim et al., 2008). The assigned values for the radionuclides in the material were determined by a 'consensus' method from measurements made by 33 organisations from 15 countries. The measurements were made within a wider test exercise (the NPL Environmental Radioactivity Proficiency Test Exercise 2008) (Harms and Gilligan, 2009). The assigned values, which were in the  $\text{Bq g}^{-1}$  range, were calculated as the weighted mean of the largest consistent subset (LCS), a technique that takes the measurement uncertainties of the submitted results into account (Cox, 2007). Robust means (as described by ISO 13528,

2005), which ignore the measurement uncertainties of the submitted results, were calculated in cases where the largest consistent subset contained <75% of the results in the data set. Assigned specific activity values were obtained for  $^{60}\text{Co}$ ,  $^{137}\text{Ba}$ ,  $^{152}\text{Eu}$  and  $^{154}\text{Eu}$  (all gamma-emitting radionuclides) and indicative specific activity values were obtained for  $^3\text{H}$  (both total  $^3\text{H}$  and leachable  $^3\text{H}$ ),  $^{14}\text{C}$ ,  $^{45}\text{Ca}$ ,  $^{59}\text{Fe}$  and  $^{63}\text{Ni}$ . The samples were likely to contain  $^{36}\text{Cl}$  and  $^{41}\text{Ca}$  as well, but not enough information was received to obtain indicative values for these radionuclides.

## 2. Material and methods

## 2.1. Sample preparation and composition

Concrete core samples from a bioshield of a decommissioned nuclear reactor were crushed, mixed and sieved to <0.25 mm to form 6.3 kg of powder. The powder was heated overnight at 110 °C to remove some of the tritium present in the sample as mobile tritiated water. Subsequently, 62 samples (each 100 g nominal in HDPE bottles) were prepared. All samples were measured by gamma spectrometry (high purity Ge detector) at NPL in order to check the homogeneity throughout the entire batch of material.

One sample was analysed for its elemental content by instrumental neutron activation analysis. In total, 35 elements were detected. Three elements (Al, Ca and Si) were found to be present at levels of at least 1 wt%. Eight elements, including Fe [0.649(7) wt%] and Ba [160(16) ppm] were found to be present at levels between 100 ppm and 1 wt%. Nineteen elements, including Co [2.52(8) ppm], were found to be present at levels between 1 ppm and 100 ppm. Five elements, including Eu [0.378(11) ppm], were found to be present at levels lower than 1 ppm. Nickel was not detected and it is likely to be present at levels below its

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Thank you